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|  | <p align="center">PETEC TRADING AND INVESTMENT CORPORATION (PETEC)</p> |
| <p align="center">DỰ ÁN</p> | <p align="center">EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG</p> |
| <p align="center">GÓI THẦU</p> | <p align="center">ENGINEERING, PROCUREMENT, CONSTRUCTION AND INSTALLATION</p> |

TECHNICAL REQUISITION DOCUMENT FOR

PRESSURE SAFETY VALVES

| | | | | | | |
|------------|-------------------|-----------------------|---|--|---|---|
| | | | | | | |
| | | |  |  |  |  |
| B | 27/01/2025 | Issued for Bid | DVB/NTH | PAD | PQP | VLT |
| A | 03/11/2025 | Issued for Bid | DVB/NTH | PAD | PQP | VLT |
| Rev | Date | Purpose | Prepared | Checked | Reviewed | Approved |

| | |
|---|---|
| <p>EPC CONTRACTOR</p> <div style="display: flex; justify-content: space-around; align-items: center;">    </div> <p align="center">PTSC THANH HÓA - ĐẠI DŨNG III - PHƯƠNG ANH CONSORTIUM</p> | <p>Document No: PETEC-DD-TRD-016</p> |
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|--|---|--|
|  | EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG |  |
| TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES | | Tài liệu số: PETEC-DD-TRD-016 |
| | | Phiên bản số: B |

REVISION RECORD SHEET

| No | Content of Revision | Rev | Date (dd/mm/yyyy) |
|-----------|----------------------------|------------|--------------------------|
| 1 | Issued for Bidding | A | 03/11/2025 |
| 2 | Issued for Bidding | B | 27/01/2026 |
| | | | |
| | | | |
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|---|---|--|
|  | <p align="center">EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG</p> |  |
| <p align="center">TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES</p> | | <p>Tài liệu số: PETEC-DD-TRD-016</p> |
| | | <p>Phiên bản số: B</p> |

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| 6. TÀI LIỆU ĐÍNH KÈM..... | ERROR! BOOKMARK NOT DEFINED. |

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|  | EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG |  |
| TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES | | Tài liệu số: PETEC-DD-TRD-016 |
| | | Phiên bản số: B |

1. INTRODUCTION

1.1. PROJECT BACKGROUND

| | |
|-------------------|---|
| Project | Expansion of 40,000m ³ Storage Capacity at PETEC Hai Phong |
| Owner | PETEC HẢI PHÒNG |
| Contractor | PTSC THANH HÓA – ĐẠI DŨNG III– PHƯƠNG ANH |

The total expanded capacity is 40,000m³ as follows:

- 01 tank 10,000m³ tank (with float): containing RON95 – T33
- 03 tanks of 10,000m³: containing DO - T34, T35, T36
- 01 tanks of 1500m³ containing fire water and auxiliary items....

1.2. PURPOSE

This document specifies the minimum technical requirements for the **Pressure Safety Valve package**, including design, fabrication, testing, and commissioning. All supplies and services shall comply with the applicable specifications, datasheets, and standards.

2. SCOPE OF SUPPLY AND WORK

2.1. ITEMS AND QUANTITIES



The items and quantities shall be as specified in the **Attachment #1 Scope of Supply**

2.2. SCOPE OF SUPPLY AND SERVICE

| No. | Description | Unit | Q'ty |
|-----|--|------|------|
| 1 | Supply Pressure Safety valves package | Lot | 1 |
| 2 | The Verification & Certification of a local third party for PSV as per Decree No. as 36/2019/TT-BLĐT BXH and other related documents/regulations | Lot | 1 |
| 3 | Documentation as per VENDOR Data Document requirement List (VDRL) | Lot | 1 |

2.3. SCOPE OF WORK

The BIDDER / MANUFACTURER shall use proven or standard designs to meet the requirements of the specifications, data sheets, and attachments.

| | | |
|--|---|--|
|  | EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG |  |
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The scope includes design, manufacture, testing, painting, supply, packing, and delivery of all items in **Attachment #1 – Scope of Supply**, as well as supervision for erection, testing, commissioning, and performance testing when required.

2.4. OUT OF SCOPE

Installation work is excluded from the SUPPLIER/ BIDDER’s scope of work:

2.5. DELIVERY TIME

The BIDDER shall carry out the work in accordance with the project schedule.

For more details, please refer to **Attachment #5 Project Schedule**.

3. TECHNICAL REQUIREMENTS

3.1. GENERAL

The Package shall fully comply with the data sheets, specifications, codes, and standards listed in **Attachment #2 – Technical Support Document**.

Compliance with this specification does not relieve the Vendor of responsibility to ensure that all equipment and accessories are properly designed and meet the required service duty as well as all applicable local health and safety codes.

All referenced documents are attached to this inquiry. If any document is missing, it is the Vendor’s responsibility to obtain it from the Purchaser. In the absence of such request, it shall be deemed that the Vendor has received, reviewed, and understood all referenced documents.

All materials and components shall be brand new, unused, and free from defects or imperfections that could affect system performance or lifespan.

Vendor data shall include detailed design drawings and updated data sheets for all supplied items.



Documentation required for design appraisal, certification, and inspection by the Purchaser’s appointed Certification Authority (CA) and QA/QC Inspector (ITP) shall also be included in the Vendor’s scope of supply.

3.2. DESIGN LIFE, AVAILABILITY AND RELIABILITY

The design life of the facility, including all equipment, components, and systems, shall be a minimum of **20 years**.

Any component that cannot meet this design life due to practical, safety, or economic reasons shall be identified early.

The Vendor shall notify the Purchaser of its expected service life and ensure that the system design allows for maintenance or replacement to achieve the overall design life.

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3.3. PROTECTIVE COATING AND PAINTING

Surface preparation and coating of all exposed metal parts shall be in accordance with the Painting Specification which attached in the **Attachment #2 Technical Support Document**

3.4. PREPARATION FOR SHIPMENT

Equipment shall be properly prepared for export shipment and protected for extended outdoor storage.

Components susceptible to damage during transport shall be disassembled, packed separately, shipped with the main unit, and reassembled onsite under Vendor supervision.

Each crate shall be clearly marked in accordance with the Customer's specifications, indicating at minimum: Purchase Order number, item number, shipping mass, and delivery address.

All flanged connections shall be fitted with steel cover plates (minimum four bolts) and sealed with tape. Threaded connections shall have threaded plugs, and all exposed machined or threaded surfaces shall be coated with a removable rust-preventive compound.

Equipment shall be securely anchored for transport, with loose or separate parts boxed and clearly identified.

Tools and spare parts shall be packed in galvanized or coated metal boxes suitable for long-term storage, in compliance with Project requirements.

3.5. GUARANTEE AND WARRANTY

The Vendor shall have full responsibility for the design, quality, and performance of all materials supplied under this specification.

Any materials or equipment found defective in design, material, or workmanship during the guarantee period shall be replaced or repaired by the Vendor at no cost to the Purchaser.



The guarantee period shall be **24 months from delivery or 18 months** from commissioning, whichever occurs first.

Acceptance of this order constitutes acceptance of these warranty conditions.

3.6. SPARE PARTS

The SUPPLIER/ BIDDER shall include, as part of his bid, a detailed, list of recommended spare parts for commission, initial startup and two years continuous operation.

These spares shall be costed for separate purchase.

| | | |
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3.7. CONFLICTING REQUIREMENTS

The Vendor shall promptly notify the Purchaser of any conflict between this TRD, specifications, data sheets, codes, standards, or other referenced documents.

Clarification or resolution shall be obtained in writing from the Purchaser before proceeding with design or manufacture

3.8. DEVIATION LIST

The Vendor’s quotation shall fully comply with the Purchaser’s requirements.

Any exceptions, deviations, or alternatives must be clearly stated in the attached “Deviation List” and submitted with the quotation.

In the absence of such a list, all requirements and conditions of this Requisition shall be deemed accepted by the Vendor

4. INSPECTION AND TESTS

Inspection and testing shall be performed by the VENDOR in accordance with:

- Applicable codes, specifications, and standards
- Manufacturer’s standard procedures approved by the PURCHASER
- Relevant local regulations (if any)

The OWNER and/or PURCHASER’s inspector reserves the right to witness any stage of equipment or material manufacture.



5. DOCUMENT REQUIREMENT

The BIDDER shall complete all required technical information in the forms provided under “Attachment #3 – Technical Bid Proposal.”

In particular, the form entitled “Attachment #3.1 – Technical Bid Requirement” is mandatory. Failure by the SUPPLIER/BIDDER to complete this form shall render the bid invalid.

The SUPPLIER/ BIDDER shall provide the following documentation, and drawings, but not limited to:

- Brochure/ Catalogue Information
- General Arrangement Drawings
- Pressure Safety valve sizing/ Calculation
- Pressure Safety valve Datasheet
- Hydro Test / Pneumatic Test Procedure and Reports



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- Test Procedure and Test Reports
- Surface Preparation for Painting and Internal Coating Procedure
- Painting/Insulation Inspection Reports
- Inspection and Test Plan and Reports
- Mill Test Certification, type 3.1
- The Verification & Certification of a local third party for PSV as per Decree No. as 36/2019/TT-BLĐTBXH and other related documents/regulations
- Installation, Operation and Maintenance Manual (IOM)

Refer to **Attachment #4 Vendor Data Documents List** for the detailed.

6. ATTACHMENT

| STT | Đính kèm | Tên tài liệu | Ghi chú |
|-----|---------------|----------------------------|---------|
| 1. | Attachment #1 | Equipment List | |
| 2. | Attachment #2 | Technical Support Document | |
| 3. | Attachment #3 | Technical Bid Proposal | |
| 4. | Attachment #4 | Vendor Data Documents List | |
| 5. | Attachment #5 | Project Schedule | |

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| <p align="center">TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES</p> | | <p>Tài liệu số: PETEC-DD-TRD-016</p> |
| | | <p>Phiên bản số: B</p> |

ATTACHMENT #1
SCOPE OF SUPPLY – PRESSURE SAFETY VALVES



MTO FOR SAFETY VALVE





Project: EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

Date: 11/4/2025

TRD no. TRD-016

Rev: A

| No | Tag# | Scope of Supply | Description | Sizing case | Inlet size | Outlet size | Flange type | Unit | QTY | Remark |
|----|----------|-----------------|---|-----------------|------------|-------------|-------------|------|-----|-------------------------------------|
| 1 | PSV-1101 | Completed set | SAFETY VALVE RF #150, SET ON 7.5 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 2 | PSV-1201 | Completed set | SAFETY VALVE RF #150, SET ON 6.5 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 3 | PSV-1301 | Completed set | SAFETY VALVE RF #150, SET ON 6.5 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 4 | PSV-1401 | Completed set | SAFETY VALVE RF #150, SET ON 6.5 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 5 | PSV-1501 | Completed set | SAFETY VALVE RF #150, SET ON 6.5 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 6 | PSV-0401 | Completed set | SAFETY VALVE RF #150, SET ON 8 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 7 | PSV-0402 | Completed set | SAFETY VALVE RF #150, SET ON 8 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 8 | PSV-0403 | Completed set | SAFETY VALVE RF #150, SET ON 8.5 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 9 | PSV-0404 | Completed set | SAFETY VALVE RF #150, SET ON 8.5 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 10 | PSV-0405 | Completed set | SAFETY VALVE RF #150, SET ON 10.6 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Block Discharge | VTA | VTA | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 11 | PSV-3301 | Completed set | SAFETY VALVE RF #150, SET ON 7 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Thermal Relief | 3/4" | 1" | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 12 | PSV-3401 | Completed set | SAFETY VALVE RF #150, SET ON 7 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Thermal Relief | 3/4" | 1" | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 13 | PSV-3501 | Completed set | SAFETY VALVE RF #150, SET ON 7 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Thermal Relief | 3/4" | 1" | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |
| 14 | PSV-3601 | Completed set | SAFETY VALVE RF #150, SET ON 7 BAR, < 100oC Valve type: Conventional with Cap Over Adjusting Bolt | Thermal Relief | 3/4" | 1" | RF | set | 1 | REFER TO DATASHEET FOR SAFETY VALVE |

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| <p align="center">TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES</p> | | <p>Tài liệu số: PETEC-DD-TRD-016</p> |
| | | <p>Phiên bản số: B</p> |

**ATTACHMENT #2
TECHNICAL SUPPORT DOCUMENT**

- *Att #2.1 Datasheets*
- *Att #2.2 Specifications*
- *Att #2.3 Drawings*



**DỰ ÁN MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG
DẦU PETEC HẢI PHÒNG**



| | |
|-------------------|---|
| CHỦ ĐẦU TƯ | TỔNG CÔNG TY THƯƠNG MẠI KỸ THUẬT VÀ ĐẦU TƯ-CTCP |
| GÓI THẦU | THIẾT KẾ, MUA SẴM VẬT TƯ, THIẾT BỊ VÀ THI CÔNG XÂY DỰNG CÔNG TRÌNH |
| GIẢI ĐOẠN | THIẾT KẾ KỸ THUẬT |

BẢNG THÔNG SỐ KỸ THUẬT CHO VAN AN TOÀN PSV

| PHIÊN BẢN | NGÀY | MÔ TẢ | THỰC HIỆN | KIỂM TRA | CHỦ TRÌ TK | CHỦ NHIỆM TK | LIÊN DANH NHÀ THẦU | PETEC |
|---|------------|---------------------|--------------|------------|------------|---|--------------------|-------|
| A | 31-10-2025 | XUẤT BẢN ĐỂ XEM XÉT | <i>Nghia</i> | <i>Phu</i> | <i>Phu</i> | <i>Phu</i> | | |
| | | | T.X.N | N.H.T | N.H.T | P.V.K | | |
| LIÊN DANH PTSC THANH HOÁ – ĐẠI DŨNG III – PHƯƠNG ANH | | | | | | Số tài liệu: : PTSCTH.DD.PA-PETEC-PI-DAS-001 | | |

| | | |
|---|---|---|
|  | MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG DẦU PETEC HẢI PHÒNG |  |
| BẢNG THÔNG SỐ KỸ THUẬT CHO VAN AN TOÀN PSV | | Tài liệu số: PTSCTH.DD.PA-PETEC-PI-DAS-001 Phiên bản số: A |

LỊCH SỬ SỬA ĐỔI

| Stt | Trang | Mô tả | Ngày sửa đổi | Phiên bản số | Ghi chú |
|-----|--------|---------------------|--------------|--------------|---------|
| 1 | Tất cả | Ban hành để xem xét | 31-10-2025 | A | |
| | | | | | |
| | | | | | |
| | | | | | |

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|--------------|---|
| 1 | GENERAL | Tag Number | PSV-1101 | | |
| 2 | | Line Number / Vessel Number | 8"-DO-1A1-0202 | | |
| 3 | | Line size & Schedule | 8" & SCH20 | | |
| 4 | | Equip. / Vessel Protected | P11 | | |
| 5 | | Safety or Thermal | Safety | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-PRC-PID-00-004 | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | DO & Liquid | | |
| 8 | | Corrosive Constituents | Yes | | |
| 9 | | Required Capacity | m ³ /h | 400 | |
| 10 | | Relief Temp. | °C | AMB | |
| 11 | | SG. @ Relief Temp. | | 0.84 | |
| 12 | | Design Pressure | barg | 15 | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | |
| 14 | | Valve Discharges To | | Pump Suction | |
| 15 | | Back Pressure | barg | Variable | |
| 16 | | Set Pressure | barg | 7.5 | |
| 17 | | Discharge Coefficient | | 0.65 | |
| 18 | | % Over Pressure | % Blown Down | 10% | - |
| 19 | | Compressibility Factor | | -- | |
| 20 | | C _p /C _v | | -- | |
| 21 | Viscosity @ Relief Temp. | cP | 4.2 | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | |
| 23 | VALVE | Type | Conventional | | |
| 24 | | Nozzle | Full nozzle | | |
| 25 | | Bonnet Type | Closed | | |
| 26 | | Inlet Connection : Size & Rating | 4" & 150# | | |
| 27 | | Outlet Connection : Size & Rating | 6" & 150# | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | |
| 30 | | Lever | No | | |
| 31 | | Test Gag | Yes | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | |
| 33 | | Nozzle & Disc | VTA | | |
| 34 | | Bellows | N/A | | |
| 35 | | Spring | VTA | | |
| 36 | | O-Ring | VTA | | |
| 37 | BASIS | Code | API 520 / 526 | | |
| 38 | | Basis Of selection | Block Discharge | | |
| 39 | ORIFICE | Calculated Area | inch ² | 6.35 | |
| 40 | | Selected Area | inch ² | 6.38 | |
| 41 | | Orifice Designation | | Type P | |
| 42 | | No. Of Valve Selected For Cap. | | 1 | |
| 43 | | Total Area | cm ² | VTA | |
| 44 | | Maximum Capacity | m ³ /h | VTA | |
| 45 | PURCHASE | Manufacturer | -- | | |
| 46 | | Model | -- | | |
| 47 | | Certificate | -- | | |

Notes:

- 1.VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | |
|----|--------------------------------|-----------------------------------|------------------------------------|--------------|---|
| 1 | GENERAL | Tag Number | PSV-1201 | | |
| 2 | | Line Number / Vessel Number | 6"-RON95-1A1-0204 | | |
| 3 | | Line size & Schedule | 6" & SCH40 | | |
| 4 | | Equip. / Vessel Protected | P12 | | |
| 5 | | Safety or Thermal | Safety | | |
| 6 | | P&ID No. | PTSC TH.DD.PA-PETEC-PRC-PID-00-004 | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | RON95 & Liquid | | |
| 8 | | Corrosive Constituents | Yes | | |
| 9 | | Required Capacity | m ³ /h | 100 | |
| 10 | | Relief Temp. | °C | AMB | |
| 11 | | SG. @ Relief Temp. | | 0.732 | |
| 12 | | Design Pressure | barg | 15 | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | |
| 14 | | Valve Discharges To | | Pump Suction | |
| 15 | | Back Pressure | barg | Variable | |
| 16 | | Set Pressure | barg | 6.5 | |
| 17 | | Discharge Coefficient | | 0.65 | |
| 18 | | % Over Pressure | % Blown Down | 10% | - |
| 19 | Compressibility Factor | | -- | | |
| 20 | C _p /C _v | | -- | | |
| 21 | Viscosity @ Relief Temp. | cP | 0.5 | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB -- | |
| 23 | VALVE | Type | Conventional | | |
| 24 | | Nozzle | Full nozzle | | |
| 25 | | Bonnet Type | Closed | | |
| 26 | | Inlet Connection : Size & Rating | 3" & 150# | | |
| 27 | | Outlet Connection : Size & Rating | 4" & 150# | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | |
| 30 | | Lever | No | | |
| 31 | | Test Gag | Yes | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | |
| 33 | | Nozzle & Disc | VTA | | |
| 34 | | Bellows | N/A | | |
| 35 | | Spring | VTA | | |
| 36 | | O-Ring | VTA | | |
| 37 | BASIS | Code | API 520 / 526 | | |
| 38 | | Basis Of selection | Block Discharge | | |
| 39 | ORIFICE | Calculated Area | inch ² | 1.6 | |
| 40 | | Selected Area | inch ² | 1.838 | |
| 41 | | Orifice Designation | | Type K | |
| 42 | | No. Of Valve Selected For Cap. | | 1 | |
| 43 | | Total Area | cm ² | VTA | |
| 44 | Maximum Capacity | m ³ /h | VTA | | |
| 45 | PURCHASE | Manufacturer | -- | | |
| 46 | | Model | -- | | |
| 47 | | Certificate | -- | | |

Notes:

- 1.VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|--------------|-----------------------------------|--------------|---|
| 1 | GENERAL | Tag Number | PSV-1301 | | PSV-1401 | | |
| 2 | | Line Number / Vessel Number | 6"-DO-1A1-0206 | | 6"-DO-1A1-0228 | | |
| 3 | | Line size & Schedule | 6" & SCH40 | | 6" & SCH40 | | |
| 4 | | Equip. / Vessel Protected | P13 | | P14 | | |
| 5 | | Safety or Thermal | Safety | | Safety | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-PRC-PID-00-004 | | PTSCTH.DD.PA-PETEC-PRC-PID-00-004 | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | DO & Liquid | | DO & Liquid | | |
| 8 | | Corrosive Constituents | Yes | | Yes | | |
| 9 | | Required Capacity | m ³ /h | 100 | | 100 | |
| 10 | | Relief Temp. | °C | AMB | | AMB | |
| 11 | | SG. @ Relief Temp. | | 0.84 | | 0.84 | |
| 12 | | Design Pressure | barg | 15 | | 15 | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | 0 / 65 | |
| 14 | | Valve Discharges To | | Pump Suction | | Pump Suction | |
| 15 | | Back Pressure | barg | Variable | | Variable | |
| 16 | | Set Pressure | barg | 6.5 | | 6.5 | |
| 17 | | Discharge Coefficient | | 0.65 | | 0.65 | |
| 18 | | % Over Pressure | % Blown Down | 10% | - | 10% | - |
| 19 | | Compressibility Factor | | -- | | -- | |
| 20 | | C _p /C _v | | -- | | -- | |
| 21 | Viscosity @ Relief Temp. | cP | 4.2 | | 4.2 | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | AMB | |
| 23 | VALVE | Type | Conventional | | Conventional | | |
| 24 | | Nozzle | Full nozzle | | Full nozzle | | |
| 25 | | Bonnet Type | Closed | | Closed | | |
| 26 | | Inlet Connection : Size & Rating | 3" & 150# | | 3" & 150# | | |
| 27 | | Outlet Connection : Size & Rating | 4" & 150# | | 4" & 150# | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | Flanged, RF Serrated | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | Reqd | | |
| 30 | | Lever | No | | No | | |
| 31 | | Test Gag | Yes | | Yes | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | SA A216 WCB | | |
| 33 | | Nozzle & Disc | VTA | | VTA | | |
| 34 | | Bellows | N/A | | N/A | | |
| 35 | | Spring | VTA | | VTA | | |
| 36 | | O-Ring | VTA | | VTA | | |
| 37 | BASIS | Code | API 520 / 526 | | API 520 / 526 | | |
| 38 | | Basis Of selection | Block Discharge | | Block Discharge | | |
| 39 | ORIFICE | Calculated Area | inch ² | 1.72 | | 1.72 | |
| 40 | | Selected Area | inch ² | 1.838 | | 1.838 | |
| 41 | | Orifice Designation | | Type K | | Type K | |
| 42 | | No. Of Valve Selected For Cap. | | 1 | | 1 | |
| 43 | | Total Area | cm ² | VTA | | VTA | |
| 44 | | Maximum Capacity | m ³ /h | VTA | | VTA | |
| 45 | PURCHASE | Manufacturer | -- | | -- | | |
| 46 | | Model | -- | | -- | | |
| 47 | | Certificate | -- | | -- | | |

Notes:

- 1.VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | |
|----|-------------------------------|-----------------------------------|-----------------------------------|--------------|---|
| 1 | GENERAL | Tag Number | PSV-1501 | | |
| 2 | | Line Number / Vessel Number | 6"-FO-1A1-0208 | | |
| 3 | | Line size & Schedule | 6" & SCH40 | | |
| 4 | | Equip. / Vessel Protected | P15 | | |
| 5 | | Safety or Thermal | Safety | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-PRC-PID-00-004 | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | FO & Liquid | | |
| 8 | | Corrosive Constituents | Yes | | |
| 9 | | Required Capacity | m ³ /h | 100 | |
| 10 | | Relief Temp. | °C | AMB | |
| 11 | | SG. @ Relief Temp. (DO) | | 0.967 | |
| 12 | | Design Pressure | barg | 15 | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | |
| 14 | | Valve Discharges To | | Pump Suction | |
| 15 | | Back Pressure | barg | Variable | |
| 16 | | Set Pressure | barg | 6.5 | |
| 17 | | Discharge Coefficient | | 0.65 | |
| 18 | | % Over Pressure | % Blown Down | 10% | - |
| 19 | | Compressibility Factor | | -- | |
| 20 | | C _p /C _v | | -- | |
| 21 | Viscosity @ Relief Temp. (DO) | cP | 174 | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB -- | |
| 23 | VALVE | Type | Conventional | | |
| 24 | | Nozzle | Full nozzle | | |
| 25 | | Bonnet Type | Closed | | |
| 26 | | Inlet Connection : Size & Rating | 3" & 150# | | |
| 27 | | Outlet Connection : Size & Rating | 4" & 150# | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | |
| 30 | | Lever | No | | |
| 31 | | Test Gag | Yes | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | |
| 33 | | Nozzle & Disc | VTA | | |
| 34 | | Bellows | N/A | | |
| 35 | | Spring | VTA | | |
| 36 | | O-Ring | VTA | | |
| 37 | BASIS | Code | API 520 / 526 | | |
| 38 | | Basis Of selection | Block Discharge | | |
| 39 | ORIFICE | Calculated Area | inch ² | 1.9 | |
| 40 | | Selected Area | inch ² | 2.853 | |
| 41 | | Orifice Designation | | Type L | |
| 42 | | No. Of Valve Selected For Cap. | | 1 | |
| 43 | | Total Area | cm ² | VTA | |
| 44 | | Maximum Capacity | m ³ /h | VTA | |
| 45 | PURCHASE | Manufacturer | -- | | |
| 46 | | Model | -- | | |
| 47 | | Certificate | -- | | |

Notes:

1. VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
 The connections of all valves are according to ASME B16.5
 The ratings of flanged connections are according to ASME B16.34
 The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|--------------|-----------------------------------|--------------|-----|
| 1 | GENERAL | Tag Number | PSV-0401 | | PSV-0402 | | |
| 2 | | Line Number / Vessel Number | 8"-N-1A2-0404 | | 8"-N-1A2-0406 | | |
| 3 | | Line size & Schedule | 8" & SCH20 | | 8" & SCH20 | | |
| 4 | | Equip. / Vessel Protected | FP1 | | FP2 | | |
| 5 | | Safety or Thermal | Safety | | Safety | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-FFT-PID-00-002 | | PTSCTH.DD.PA-PETEC-FFT-PID-00-002 | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | Fire water & Liquid | | Fire water & Liquid | | |
| 8 | | Corrosive Constituents | Yes | | Yes | | |
| 9 | | Required Capacity | m3/h | 340 | | 340 | |
| 10 | | Relief Temp. | °C | AMB | | AMB | |
| 11 | | SG. @ Relief Temp. / MW. | | 1 | | 1 | |
| 12 | | Design Pressure | barg | 15 | | 15 | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | 0 / 65 | |
| 14 | | Valve Discharges To | | Pump Suction | | Pump Suction | |
| 15 | | Back Pressure | barg | Variable | | Variable | |
| 16 | | Set Pressure | barg | 8 | | 8 | |
| 17 | | Discharge Coefficient | | 0.65 | | 0.65 | |
| 18 | | % Over Pressure | % Blown Down | 10% | - | 10% | 11% |
| 19 | | Compressibility Factor | | -- | | -- | |
| 20 | | C _p /C _v | | -- | | -- | |
| 21 | Viscosity @ Relief Temp. | cP | 1.002 | | 1.002 | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | AMB | |
| 23 | VALVE | Type | Conventional | | Conventional | | |
| 24 | | Nozzle | Full nozzle | | Full nozzle | | |
| 25 | | Bonnet Type | Closed | | Closed | | |
| 26 | | Inlet Connection : Size & Rating | 4" & 150# | | 4" & 150# | | |
| 27 | | Outlet Connection : Size & Rating | 6" & 150# | | 6" & 150# | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | Flanged, RF Serrated | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | Reqd | | |
| 30 | | Lever | No | | No | | |
| 31 | | Test Gag | Yes | | Yes | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | SA A216 WCB | | |
| 33 | | Nozzle & Disc | VTA | | VTA | | |
| 34 | | Bellows | N/A | | N/A | | |
| 35 | | Spring | VTA | | VTA | | |
| 36 | | O-Ring | VTA | | VTA | | |
| 37 | BASIS | Code | API 520 / 526 | | API 520 / 526 | | |
| 38 | | Basis Of selection | Block Discharge | | Block Discharge | | |
| 39 | ORIFICE | Calculated Area | inch ² | 5.67 | | 5.67 | |
| 40 | | Selected Area | inch ² | 6.38 | | 6.38 | |
| 41 | | Orifice type | | P | | P | |
| 42 | | No. Of Valve Selected For Cap. | | 1 | | 1 | |
| 43 | | Total Area | cm ² | VTA | | VTA | |
| 44 | | Maximum Capacity | m3/h | VTA | | VTA | |
| 45 | PURCHASE | Manufacturer | -- | | -- | | |
| 46 | | Model | -- | | -- | | |
| 47 | | Certificate | -- | | -- | | |

Notes:

1. VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | | |
|----|--------------------------|-----------------------------------|------------------------------------|--------------|------------------------------------|--------------|---|
| 1 | GENERAL | Tag Number | PSV-0403 | | PSV-0404 | | |
| 2 | | Line Number / Vessel Number | 8"-F-1A2-0408 | | 8"-F-1A2-0410 | | |
| 3 | | Line size & Schedule | 8" & SCH20 | | 8" & SCH20 | | |
| 4 | | Equip. / Vessel Protected | FP3 | | FP4 | | |
| 5 | | Safety or Thermal | Safety | | Safety | | |
| 6 | | P&ID No. | PTSCETH.DD.PA-PETEC-FFT-PID-00-002 | | PTSCETH.DD.PA-PETEC-FFT-PID-00-002 | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | Foam Solution & Liquid | | Foam Solution & Liquid | | |
| 8 | | Corrosive Constituents | Yes | | Yes | | |
| 9 | | Required Capacity | m ³ /h | 180 | | 180 | |
| 10 | | Relief Temp. | °C | AMB | | AMB | |
| 11 | | SG. @ Relief Temp. / MW. | | 1.08 | | 1.08 | |
| 12 | | Design Pressure | barg | 15 | | 15 | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | 0 / 65 | |
| 14 | | Valve Discharges To | | Pump Suction | | Pump Suction | |
| 15 | | Back Pressure | barg | Variable | | Variable | |
| 16 | | Set Pressure | barg | 8.5 | | 8.5 | |
| 17 | | Discharge Coefficient | | 0.65 | | 0.65 | |
| 18 | | % Over Pressure | % Blown Down | 10% | - | 10% | - |
| 19 | | Compressibility Factor | | -- | | -- | |
| 20 | | C _p /C _v | | -- | | -- | |
| 21 | Viscosity @ Relief Temp. | cP | 0.89 | | 0.89 | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | AMB | |
| 23 | VALVE | Type | Conventional | | Conventional | | |
| 24 | | Nozzle | Full nozzle | | Full nozzle | | |
| 25 | | Bonnet Type | Closed | | Closed | | |
| 26 | | Inlet Connection : Size & Rating | 4" & 150# | | 4" & 150# | | |
| 27 | | Outlet Connection : Size & Rating | 6" & 150# | | 6" & 150# | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | Flanged, RF Serrated | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | Reqd | | |
| 30 | | Lever | No | | No | | |
| 31 | | Test Gag | Yes | | Yes | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | SA A216 WCB | | |
| 33 | | Nozzle & Disc | VTA | | VTA | | |
| 34 | | Bellows | N/A | | N/A | | |
| 35 | | Spring | VTA | | VTA | | |
| 36 | | O-Ring | VTA | | VTA | | |
| 37 | BASIS | Code | API 520 / 526 | | API 520 / 526 | | |
| 38 | | Basis Of selection | Block Discharge | | Block Discharge | | |
| 39 | ORIFICE | Calculated Area | inch ² | 3.14 | 3.14 | | |
| 40 | | Selected Area | inch ² | 3.6 | 3.6 | | |
| 41 | | Orifice type | | M | M | | |
| 42 | | No. Of Valve Selected For Cap. | | 1 | 1 | | |
| 43 | | Total Area | cm ² | VTA | VTA | | |
| 44 | | Maximum Capacity | m ³ /h | VTA | VTA | | |
| 45 | PURCHASE | Manufacturer | -- | | -- | | |
| 46 | | Model | -- | | -- | | |
| 47 | | Certificate | -- | | -- | | |

Notes:

- 1.VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|--------------|----|--|
| 1 | GENERAL | Tag Number | PSV-0405 | | | |
| 2 | | Line Number / Vessel Number | 3"-N-1A2-0415 | | | |
| 3 | | Line size & Schedule | 3" & SCH40 | | | |
| 4 | | Equip. / Vessel Protected | FP5 | | | |
| 5 | | Safety or Thermal | Safety | | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-FFT-PID-00-002 | | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | Fire water & Liquid | | | |
| 8 | | Corrosive Constituents | Yes | | | |
| 9 | | Required Capacity | m3/h | 10 | | |
| 10 | | Relief Temp. | °C | AMB | | |
| 11 | | SG. @ Relief Temp. / MW. | | 1 | | |
| 12 | | Design Pressure | barg | 16.5 | | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | |
| 14 | | Valve Discharges To | | Pump Suction | | |
| 15 | | Back Pressure | barg | Variable | | |
| 16 | | Set Pressure | barg | 10.6 | | |
| 17 | | Discharge Coefficient | | 0.65 | | |
| 18 | | % Over Pressure | % Blown Down | 10% | - | |
| 19 | | Compressibility Factor | | -- | | |
| 20 | | C _p /C _v | | -- | | |
| 21 | Viscosity @ Relief Temp. | cP | 1.002 | | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | |
| 23 | VALVE | Type | Conventional | | | |
| 24 | | Nozzle | Full nozzle | | | |
| 25 | | Bonnet Type | Closed | | | |
| 26 | | Inlet Connection : Size & Rating | 1" & 150# | | | |
| 27 | | Outlet Connection : Size & Rating | 2" & 150# | | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | | |
| 30 | | Lever | No | | | |
| 31 | | Test Gag | Yes | | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | | |
| 33 | | Nozzle & Disc | VTA | | | |
| 34 | | Bellows | N/A | | | |
| 35 | | Spring | VTA | | | |
| 36 | | O-Ring | VTA | | | |
| 37 | BASIS | Code | API 520 / 526 | | | |
| 38 | | Basis Of selection | Block Discharge | | | |
| 39 | ORIFICE | Calculated Area | inch ² | 0.13 | | |
| 40 | | Selected Area | inch ² | 0.196 | | |
| 41 | | Orifice type | E | | | |
| 42 | | No. Of Valve Selected For Cap. | 1 | | | |
| 43 | | Total Area | cm ² | VTA | | |
| 44 | Maximum Capacity | m3/h | VTA | | | |
| 45 | PURCHASE | Manufacturer | | | | |
| 46 | | Model | | | | |
| 47 | | Certificate | | | | |

Notes:

1. VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|----------|----|--|
| 1 | GENERAL | Tag Number | PSV-3301 | | | |
| 2 | | Line Number / Vessel Number | - | | | |
| 3 | | Line size & Schedule | - | | | |
| 4 | | Equip. / Vessel Protected | T33 | | | |
| 5 | | Safety or Thermal | Safety | | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-PRC-PID-00-002 | | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | RON 95& Liquid | | | |
| 8 | | Corrosive Constituents | Yes | | | |
| 9 | | Required Capacity | m3/h | -- | | |
| 10 | | Relief Temp. | °C | AMB | | |
| 11 | | SG. @ Relief Temp. / MW. | | 0.732 | | |
| 12 | | Design Pressure | barg | -- | | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | |
| 14 | | Valve Discharges To | | - | | |
| 15 | | Back Pressure | barg | Variable | | |
| 16 | | Set Pressure | barg | 7 | | |
| 17 | | Discharge Coefficient | | 0.65 | | |
| 18 | | % Over Pressure | % Blown Down | 10% | -- | |
| 19 | | Compressibility Factor | | -- | | |
| 20 | | C _p /C _v | | -- | | |
| 21 | Viscosity @ Relief Temp. | cP | 0.5 | | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | |
| 23 | VALVE | Type | Conventional | | | |
| 24 | | Nozzle | Full nozzle | | | |
| 25 | | Bonnet Type | Closed | | | |
| 26 | | Inlet Connection : Size & Rating | 3/4" & 150# | | | |
| 27 | | Outlet Connection : Size & Rating | 1" & 150# | | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | | |
| 30 | | Lever | No | | | |
| 31 | Test Gag | Yes | | | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | | |
| 33 | | Nozzle & Disc | VTA | | | |
| 34 | | Bellows | N/A | | | |
| 35 | | Spring | VTA | | | |
| 36 | | O-Ring | VTA | | | |
| 37 | BASIS | Code | API 520 / 526 | | | |
| 38 | | Basis Of selection | Thermal Relief | | | |
| 39 | ORIFICE | Calculated Area | inch ² | - | | |
| 40 | | Selected Area | inch ² | VTA | | |
| 41 | | Orifice type | VTA | | | |
| 42 | | No. Of Valve Selected For Cap. | 1 | | | |
| 43 | | Total Area | cm ² | VTA | | |
| 44 | Maximum Capacity | m3/h | VTA | | | |
| 45 | PURCHASE | Manufacturer | | | | |
| 46 | | Model | | | | |
| 47 | | Certificate | | | | |

Notes:

- 1.VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|----------|----|--|
| 1 | GENERAL | Tag Number | PSV-3401 | | | |
| 2 | | Line Number / Vessel Number | - | | | |
| 3 | | Line size & Schedule | - | | | |
| 4 | | Equip. / Vessel Protected | T34 | | | |
| 5 | | Safety or Thermal | Safety | | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-PRC-PID-00-002 | | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | DO & Liquid | | | |
| 8 | | Corrosive Constituents | Yes | | | |
| 9 | | Required Capacity | m3/h | -- | | |
| 10 | | Relief Temp. | °C | AMB | | |
| 11 | | SG. @ Relief Temp. / MW. | | 0.84 | | |
| 12 | | Design Pressure | barg | - | | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | |
| 14 | | Valve Discharges To | | - | | |
| 15 | | Back Pressure | barg | Variable | | |
| 16 | | Set Pressure | barg | 7 | | |
| 17 | | Discharge Coefficient | | 0.65 | | |
| 18 | | % Over Pressure | % Blown Down | 10% | - | |
| 19 | | Compressibility Factor | | -- | | |
| 20 | | C _p /C _v | | -- | | |
| 21 | Viscosity @ Relief Temp. | cP | 4.2 | | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | |
| 23 | VALVE | Type | Conventional | | | |
| 24 | | Nozzle | Full nozzle | | | |
| 25 | | Bonnet Type | Closed | | | |
| 26 | | Inlet Connection : Size & Rating | 3/4" & 150# | | | |
| 27 | | Outlet Connection : Size & Rating | 1" & 150# | | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | | |
| 30 | | Lever | No | | | |
| 31 | Test Gag | Yes | | | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | | |
| 33 | | Nozzle & Disc | VTA | | | |
| 34 | | Bellows | N/A | | | |
| 35 | | Spring | VTA | | | |
| 36 | | O-Ring | VTA | | | |
| 37 | BASIS | Code | API 520 / 526 | | | |
| 38 | | Basis Of selection | Thermal Relief | | | |
| 39 | ORIFICE | Calculated Area | inch ² | - | | |
| 40 | | Selected Area | inch ² | VTA | | |
| 41 | | Orifice type | VTA | | | |
| 42 | | No. Of Valve Selected For Cap. | 1 | | | |
| 43 | | Total Area | cm ² | VTA | | |
| 44 | Maximum Capacity | m3/h | VTA | | | |
| 45 | PURCHASE | Manufacturer | | | | |
| 46 | | Model | | | | |
| 47 | | Certificate | | | | |

Notes:

1. VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|----------|----|--|
| 1 | GENERAL | Tag Number | PSV-3501 | | | |
| 2 | | Line Number / Vessel Number | - | | | |
| 3 | | Line size & Schedule | - | | | |
| 4 | | Equip. / Vessel Protected | - | | | |
| 5 | | Safety or Thermal | Safety | | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-PRC-PID-00-003 | | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | DO & Liquid | | | |
| 8 | | Corrosive Constituents | Yes | | | |
| 9 | | Required Capacity | m3/h | - | | |
| 10 | | Relief Temp. | °C | AMB | | |
| 11 | | SG. @ Relief Temp. / MW. | | 0.84 | | |
| 12 | | Design Pressure | barg | - | | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | |
| 14 | | Valve Discharges To | | -- | | |
| 15 | | Back Pressure | barg | Variable | | |
| 16 | | Set Pressure | barg | 7 | | |
| 17 | | Discharge Coefficient | | 0.65 | | |
| 18 | | % Over Pressure | % Blown Down | 10% | - | |
| 19 | | Compressibility Factor | | -- | | |
| 20 | | C _p /C _v | | -- | | |
| 21 | Viscosity @ Relief Temp. | cP | 4.2 | | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | |
| 23 | VALVE | Type | Conventional | | | |
| 24 | | Nozzle | Full nozzle | | | |
| 25 | | Bonnet Type | Closed | | | |
| 26 | | Inlet Connection : Size & Rating | 3/4" & 150# | | | |
| 27 | | Outlet Connection : Size & Rating | 1" & 150# | | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | | |
| 30 | | Lever | No | | | |
| 31 | Test Gag | Yes | | | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | | |
| 33 | | Nozzle & Disc | VTA | | | |
| 34 | | Bellows | N/A | | | |
| 35 | | Spring | VTA | | | |
| 36 | | O-Ring | VTA | | | |
| 37 | BASIS | Code | API 520 / 526 | | | |
| 38 | | Basis Of selection | Thermal Relief | | | |
| 39 | ORIFICE | Calculated Area | inch ² | - | | |
| 40 | | Selected Area | inch ² | VTA | | |
| 41 | | Orifice type | VTA | | | |
| 42 | | No. Of Valve Selected For Cap. | 1 | | | |
| 43 | | Total Area | cm ² | VTA | | |
| 44 | Maximum Capacity | m3/h | VTA | | | |
| 45 | PURCHASE | Manufacturer | | | | |
| 46 | | Model | | | | |
| 47 | | Certificate | | | | |

Notes:

1. VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520

DATASHEET FOR PRESSURE SAFETY VALVE

SERVICE DESCRIPTION:

| | | | | | | |
|----|--------------------------|-----------------------------------|-----------------------------------|----------|----|--|
| 1 | GENERAL | Tag Number | PSV-3601 | | | |
| 2 | | Line Number / Vessel Number | - | | | |
| 3 | | Line size & Schedule | - | | | |
| 4 | | Equip. / Vessel Protected | T36 | | | |
| 5 | | Safety or Thermal | Safety | | | |
| 6 | | P&ID No. | PTSCTH.DD.PA-PETEC-PRC-PID-00-003 | | | |
| 7 | SERVICE CONDITION | Fluid & Fluid State | DO & Liquid | | | |
| 8 | | Corrosive Constituents | Yes | | | |
| 9 | | Required Capacity | m ³ /h | - | | |
| 10 | | Relief Temp. | °C | AMB | | |
| 11 | | SG. @ Relief Temp. / MW. | | 0.84 | | |
| 12 | | Design Pressure | barg | - | | |
| 13 | | Design Temp. (Min./Max.) | °C | 0 / 65 | | |
| 14 | | Valve Discharges To | | - | | |
| 15 | | Back Pressure | barg | Variable | | |
| 16 | | Set Pressure | barg | 7 | | |
| 17 | | Discharge Coefficient | | 0.65 | | |
| 18 | | % Over Pressure | % Blown Down | 10% | - | |
| 19 | | Compressibility Factor | | -- | | |
| 20 | | C _p /C _v | | -- | | |
| 21 | Viscosity @ Relief Temp. | cP | 4.2 | | | |
| 22 | Vessel Wall Temp | Surf. Area | cm ² | AMB | -- | |
| 23 | VALVE | Type | Conventional | | | |
| 24 | | Nozzle | Full nozzle | | | |
| 25 | | Bonnet Type | Closed | | | |
| 26 | | Inlet Connection : Size & Rating | 3/4" & 150# | | | |
| 27 | | Outlet Connection : Size & Rating | 1" & 150# | | | |
| 28 | | Facing & Finish | Flanged, RF Serrated | | | |
| 29 | | Cap Over Adjusting Bolt | Reqd | | | |
| 30 | | Lever | No | | | |
| 31 | Test Gag | Yes | | | | |
| 32 | MATERIAL | Body & Bonnet Material | SA A216 WCB | | | |
| 33 | | Nozzle & Disc | VTA | | | |
| 34 | | Bellows | N/A | | | |
| 35 | | Spring | VTA | | | |
| 36 | | O-Ring | VTA | | | |
| 37 | BASIS | Code | API 520 / 526 | | | |
| 38 | | Basis Of selection | Thermal Relief | | | |
| 39 | ORIFICE | Calculated Area | inch ² | - | | |
| 40 | | Selected Area | inch ² | VTA | | |
| 41 | | Orifice type | VTA | | | |
| 42 | | No. Of Valve Selected For Cap. | 1 | | | |
| 43 | | Total Area | cm ² | VTA | | |
| 44 | Maximum Capacity | m ³ /h | VTA | | | |
| 45 | PURCHASE | Manufacturer | | | | |
| 46 | | Model | | | | |
| 47 | | Certificate | | | | |

Notes:

1. VTA: Vendor to Advise
2. 316SS tag stamped with Tag No., service, and manufacturers name plate in 15mm characters shall be permanently
3. ATM: Atmosphere, AMB: Ambient
4. The valve sizes, ratings & orifice types are according to API 526
The connections of all valves are according to ASME B16.5
The ratings of flanged connections are according to ASME B16.34
The calculation basic is according to API 520





ĐỰ ÁN MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG
DẦU PETEC HẢI PHÒNG



| | |
|------------|--|
| CHỦ ĐẦU TƯ | TỔNG CÔNG TY THƯƠNG MẠI KỸ THUẬT VÀ ĐẦU TƯ-CTCP |
| GÓI THẦU | THIẾT KẾ, MUA SẴM VẬT TƯ, THIẾT BỊ VÀ THI CÔNG XÂY DỰNG CÔNG TRÌNH |
| GIẢI ĐOẠN | THIẾT KẾ KỸ THUẬT |

TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV

| PHIÊN BẢN | NGÀY | MÔ TẢ | THỰC HIỆN | KIỂM TRA | CHỦ TRÌ TK | CHỦ NHIỆM TK | LIÊN DANH NHÀ THẦU | PETEC |
|--|------------|---------------------|--------------|------------|------------|---|--------------------|-------|
| A | 31-10-2025 | XUẤT BẢN ĐỂ XEM XÉT | <i>Nghia</i> | <i>Phu</i> | <i>Phu</i> | <i>Phu</i> | | |
| | | | T.X.N | N.H.T | N.H.T | P.V.K | | |
| LIÊN DANH PTSC THANH HOÁ – ĐẠI DŨNG III – PHƯƠNG ANH | | | | | | Số tài liệu: : PTSC TH.DD.PA-PETEC-PI-CAL-003 | | |

| | | |
|---|---|---|
|  | MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG DẦU PETEC HẢI PHÒNG |  |
| TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV | | Tài liệu số: PTSCTH.DD.PA-PETEC-PI-CAL-003 |
| | | Phiên bản số: A |

LỊCH SỬ SỬA ĐỔI

| Stt | Trang | Mô tả | Ngày sửa đổi | Phiên bản số | Ghi chú |
|-----|--------|---------------------|--------------|--------------|---------|
| 1 | Tất cả | Ban hành để xem xét | 31-10-2025 | A | |
| | | | | | |
| | | | | | |
| | | | | | |

TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV

| | | | | |
|---|--------------------------|----------------|-------------------|----------------|
| Thiết bị | PSV-1101 | | | |
| Lưu chất | DO | | | |
| Mục đích xả/hồi lưu | Xả/hồi lưu để bảo vệ bơm | | | Trang 6/9 |
| Thông số | Ký hiệu | Giá trị | Đơn vị | Ghi chú |
| I. THÔNG SỐ ĐẦU VÀO | | | | |
| Lưu lượng (Công suất xả) | Q | 400 | m ³ /h | |
| Nhiệt độ làm việc | T | 77 | °F | |
| Tỷ trọng | G | 0.84 | - | |
| Độ nhớt | μ | 4.20 | cP | |
| Áp suất cài đặt | P _s | 750.0 | kPag | |
| Độ quá áp | P _o | 10 | % | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P_b | 73.0 | kPag | |
| Loại PSV | - | Conventional | - | |
| Lắp đặt Rupture Disc ở đầu vào của PSV | - | Không | | |
| Nhiệt độ thiết kế | T _D | 32 | °F | Min |
| | | 149 | | Max |

| | | | | |
|---|----------------|--------|-------------------|--------------|
| II. TÍNH TOÁN | | | | |
| Áp suất đầu vào của PSV | P ₁ | 825.0 | kPag | |
| | | 120.7 | psig | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P ₂ | 73.0 | kPag | |
| | | 22.7 | psig | |
| % áp suất đầu ra so với áp suất cài đặt của PSV | - | 10 | % | |
| Hệ số xả của PSV | K _d | 0.65 | - | Đối với lồng |
| Hệ số hiệu chỉnh cho Rupture Disc | K _c | 1 | - | |
| Hệ số hiệu chỉnh cho áp suất đầu ra của PSV | K _w | 1 | - | |
| Diện tích Orifice yêu cầu | A _R | 6.26 | inch ² | |
| Hệ số Reynolds | Re | 390708 | - | |
| Hệ số hiệu chỉnh cho độ nhớt | K _v | 1 | - | |

| | | | | |
|---|---------------------|-------------|-------------------|--------------|
| III. KẾT QUẢ | | | | |
| Diện tích Orifice hiệu chỉnh theo độ nhớt | A _{corr} | 6.26 | inch ² | |
| Diện tích Orifice tiêu chuẩn lựa chọn | A _{select} | 6.38 | inch ² | Theo API 526 |
| Ký hiệu Orifice | - | P | - | |
| Kích thước Orifice | - | 4P6 | - | |

Table 41—Spring-loaded Pressure-relief Valves “P” Orifice^f (Effective Orifice Area = 6.38 in.²) (USC)

| Materials ^b | Valve Size | ASME Flange Class | | Maximum Inlet Flange (Set) Pressure Limit ^a (psig) | | | | | | Outlet Pressure Limit ^a (psig) | | Center-to-face Dimensions (in.) | |
|--|------------------|-------------------|-----|---|------------------|------------------|---------|---------|----------|---|-----------------------------------|---------------------------------|--------|
| | | | | Conventional and Balanced Bellows Valves | | | | | | Flange Rating Limit ^a | Bellows Rating Limit ^a | Inlet | Outlet |
| | | | | -450 °F to -76 °F | -75 °F to -21 °F | -20 °F to 100 °F | 450 °F | 800 °F | 1,000 °F | | | | |
| Temperature Range Inclusive -20 °F to 800 °F | | | | | | | | | | | | | |
| Carbon steel | 4P6 | 150 | 150 | | | 285 | 185 | 80 | | 285 | 80 | 7 ¹ / ₈ | 9 |
| | 4P6 ^c | 300 | 150 | | | (285) | (285) | (285) | | 285 | 80 | 7 ¹ / ₈ | 9 |
| | 4P6 | 300 | 150 | | | (525) | (525) | 410 | | 285 | 150 | 8 ⁷ / ₈ | 10 |
| | 4P6 | 600 | 150 | | | (1,000) | (1,000) | 825 | | 285 | 150 | 8 ⁷ / ₈ | 10 |
| | 4P6 | 900 | 150 | | | (1,000) | (1,000) | (1,000) | | 285 | 150 | 8 ⁷ / ₈ | 10 |

TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV

| | | | | | |
|---|--------------------------|----------------|-------------------|----------------|--|
| Thiết bị | PSV-1201 | | | | |
| Lưu chất | RON95 | | | | |
| Mục đích xả/hồi lưu | Xả/hồi lưu để bảo vệ bơm | | | Trang 7/9 | |
| Thông số | Ký hiệu | Giá trị | Đơn vị | Ghi chú | |
| I. THÔNG SỐ ĐẦU VÀO | | | | | |
| Lưu lượng (Công suất xả) | Q | 100 | m ³ /h | | |
| Nhiệt độ làm việc | T | 77 | °F | | |
| Tỷ trọng | G | 0.732 | - | | |
| Độ nhớt | μ | 0.5 | cP | | |
| Áp suất cài đặt | P _s | 650.0 | kPag | | |
| Độ quá áp | P _o | 10 | % | | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P_b | 60 | kPag | | |
| Loại PSV | - | Conventional | - | | |
| Lắp đặt Rupture Disc ở đầu vào của PSV | - | Không | - | | |
| Nhiệt độ thiết kế | T _D | 32 | °F | Min | |
| | | 149 | | Max | |

| | | | | | |
|---|----------------|---------|-------------------|--------------|--|
| II. TÍNH TOÁN | | | | | |
| Áp suất đầu vào của PSV | P ₁ | 715.0 | kPag | | |
| | | 106.4 | psig | | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P ₂ | 60 | kPag | | |
| | | 21.0 | psig | | |
| % áp suất đầu ra so với áp suất cài đặt của PSV | - | 9 | % | | |
| Hệ số xả của PSV | K _d | 0.65 | - | Đối với lỏng | |
| Hệ số hiệu chỉnh cho Rupture Disc | K _c | 1 | - | | |
| Hệ số hiệu chỉnh cho áp suất đầu ra của PSV | K _w | 1 | - | | |
| Diện tích Orifice yêu cầu | AR | 1.57 | inch ² | | |
| Hệ số Reynolds | Re | 1332113 | - | | |
| Hệ số hiệu chỉnh cho độ nhớt | K _v | 1 | - | | |

| | | | | | |
|---|---------------------|--------------|-------------------|--------------|--|
| III. KẾT QUẢ | | | | | |
| Diện tích Orifice hiệu chỉnh theo độ nhớt | A _{corr} | 1.57 | inch ² | | |
| Diện tích Orifice tiêu chuẩn lựa chọn | A _{select} | 1.838 | inch ² | Theo API 526 | |
| Ký hiệu Orifice | - | K | - | | |
| Kích thước Orifice | - | 3K4 | - | | |

Table 37—Spring-loaded Pressure-relief Valves “K” Orifice^f (Effective Orifice Area = 1.838 in.²) (USC)

| Materials ^b | Valve Size | ASME Flange Class | | Maximum Inlet Flange (Set) Pressure Limit ^a (psig) | | | | | | | Outlet Pressure Limit ^a (psig) | | Center-to-face Dimensions (in.) | |
|--|------------------|-------------------|-----|--|----------------------------------|---------|---------|-------------------------|------------------------|------------------------|--|--------------------------------------|------------------------------------|-------------------------------|
| | | | | Conventional and Balanced Bellows Valves | | | | | | | Flange Rating Limit ^a | Bellows Rating Limit ^a | Inlet | Outlet |
| | | | | Body/Bonnet | Inlet by Orifice by Outlet | Inlet | Outlet | -450 °F to -76 °F | -75 °F to -21 °F | -20 °F to 100 °F | | | | |
| Temperature Range Inclusive -20 °F to 800 °F | | | | | | | | | | | | | | |
| Carbon steel | 3K4 | 150 | 150 | | | 285 | 185 | 80 | | | 285 | 150 | 6 ¹ / ₈ | 6 ³ / ₈ |
| | 3K4 ^c | 300 | 150 | | | (285) | (285) | (285) | | | 285 | 150 | 6 ¹ / ₈ | 6 ³ / ₈ |
| | 3K4 | 300 | 150 | | | 740 | 620 | 410 | | | 285 | 150 | 6 ¹ / ₈ | 6 ³ / ₈ |
| | 3K4 | 600 | 150 | | | 1,480 | 1,235 | 825 | | | 285 | 200 | 7 ¹ / ₄ | 7 ¹ / ₈ |
| | 3K6 | 900 | 150 | | | 2,220 | 1,855 | 1,235 | | | 285 | 200 | 7 ¹³ / ₁₆ | 8 ¹ / ₂ |
| | 3K6 | 1500 | 300 | | | (2,220) | (2,220) | 2,055 | | | (600) | 200 | 7 ³ / ₄ | 8 ¹ / ₂ |

TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV

| | | | | |
|---|--------------------------|----------------|-------------------|----------------|
| Thiết bị | PSV-1301 & PSV-1401 | | | |
| Lưu chất | DO | | | |
| Mục đích xả/hồi lưu | Xả/hồi lưu để bảo vệ bơm | | | Trang 8/9 |
| Thông số | Ký hiệu | Giá trị | Đơn vị | Ghi chú |
| I. THÔNG SỐ ĐẦU VÀO | | | | |
| Lưu lượng (Công suất xả) | Q | 100 | m ³ /h | |
| Nhiệt độ làm việc | T | 77 | °F | |
| Tỷ trọng | G | 0.84 | - | |
| Độ nhớt | μ | 4.20 | cP | |
| Áp suất cài đặt | P _s | 650.0 | kPag | |
| Độ quá áp | P _o | 10 | % | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P_b | 60.0 | kPag | |
| Loại PSV | - | Conventional | - | |
| Lắp đặt Rupture Disc ở đầu vào của PSV | - | Không | | |
| Nhiệt độ thiết kế | T _D | 32 | °F | Min |
| | | 149 | | Max |

| | | | | |
|---|----------------|----------------|-------------------|--------------|
| II. TÍNH TOÁN | | | | |
| Áp suất đầu vào của PSV | P ₁ | 715.0 106.4 | kPag psig | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P ₂ | 60 21.0 | kPag psig | |
| % áp suất đầu ra so với áp suất cài đặt của PSV | - | 9 | % | |
| Hệ số xả của PSV | K _d | 0.65 | - | Đối với lỏng |
| Hệ số hiệu chỉnh cho Rupture Disc | K _c | 1 | - | |
| Hệ số hiệu chỉnh cho áp suất đầu ra của PSV | K _w | 1 | - | |
| Diện tích Orifice yêu cầu | A _R | 1.68 | inch ² | |
| Hệ số Reynolds | Re | 181983 | - | |
| Hệ số hiệu chỉnh cho độ nhớt | K _v | 1 | - | |

| | | | | |
|---|---------------------|--------------|-------------------|--------------|
| III. KẾT QUẢ | | | | |
| Diện tích Orifice hiệu chỉnh theo độ nhớt | A _{corr} | 1.68 | inch ² | |
| Diện tích Orifice tiêu chuẩn lựa chọn | A _{select} | 1.838 | inch ² | Theo API 526 |
| Ký hiệu Orifice | - | K | - | |
| Kích thước Orifice | - | 3K4 | - | |

Table 8—Spring-loaded Pressure Relief Valves
"K" Orifice (Effective Orifice Area = 1.838 square in.)

| Materials (2) | Valve Size | ANSI Flange Class | | Maximum Pressure (psig) | | | | | | | | | | | |
|--|----------------------------|-------------------|--------|--|------------------------------------|------------------------------------|------------------------------------|------------------------------|------------------------------|---------------------|----------------|-------------------------------|-------------------------------|---------------------------------|--|
| | | | | Conventional and Balanced Bellows Valves | | | | | | | | | | | |
| | | | | Spring Materials (3) | | | | | | | | Outlet Pressure Limit (1) | | Center to Face Dimensions (in.) | |
| | | | | Low Temperature Alloy Steel | Carbon Steel or Chrome Alloy Steel | Carbon Steel or Chrome Alloy Steel | Carbon Steel or Chrome Alloy Steel | High Temperature Alloy Steel | High Temperature Alloy Steel | Conventional Valves | Bellows Valves | | | | |
| Body/Bonnet | Inlet by Orifice by Outlet | Inlet | Outlet | -450°F to -76°F | -75°F to -21°F | -20°F to 100°F | 101°F to 450°F | 451°F to 800°F | 801°F to 1000°F | 100°F | 100°F | Inlet | Outlet | | |
| Temperature Range, -20°F - 800°F Inclusive | | | | | | | | | | | | | | | |
| Carbon Steel | 3K4 | 150 | 150 | | | 285 | 185 | 80 | | 285 | 150 | 6 ¹ / ₈ | 6 ³ / ₈ | | |
| | 3K4 (4) | 300 | 150 | | | 285 | 285 | 285 | | 285 | 150 | 6 ¹ / ₈ | 6 ³ / ₈ | | |
| | 3K4 | 300 | 150 | | | 740 | 615 | 410 | | 285 | 150 | 6 ¹ / ₈ | 6 ³ / ₈ | | |
| | 3K4 | 600 | 150 | | | 1480 | 1235 | 825 | | 285 | 200 | 7 ¹ / ₄ | 7 ¹ / ₈ | | |
| | 3K6 | 900 | 150 | | | 2220 | 1845 | 1235 | | 285 | 200 | 7 ¹ / ₄ | 8 ¹ / ₂ | | |
| | 3K6 | 1500 | 300 | | | 2220 | 2220 | 2060 | | 600 | 200 | 7 ³ / ₄ | 8 ¹ / ₂ | | |

TÍNH TOÁN VAN HỒI LƯU CỦA BOM - PSV

| | | | | |
|--|--------------------------|----------------|-------------------|----------------|
| Thiết bị | PSV-1501 | | | |
| Lưu chất | FO | | | |
| Mục đích xả/hồi lưu | Xả/hồi lưu để bảo vệ bơm | | | Trang 9/9 |
| Thông số | Ký hiệu | Giá trị | Đơn vị | Ghi chú |
| I. THÔNG SỐ ĐẦU VÀO | | | | |
| Lưu lượng (Công suất xả) | Q | 100 | m ³ /h | |
| Nhiệt độ làm việc | T | 77 | °F | |
| Tỷ trọng | G | 0.967 | - | |
| Độ nhớt | μ | 174.0 | cP | |
| Áp suất cài đặt | P _s | 650.0 | kPag | |
| Độ quá áp | P _o | 10 | % | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P _b | 65.0 | kPag | |
| Loại PSV | - | Conventional | - | |
| Lắp đặt Rupture Disc ở đầu vào của PSV | - | Không | | |
| Nhiệt độ thiết kế | TD | 32 | °F | Min |
| | | 149 | | Max |

| | | | | |
|---|----------------|-------|-------------------|--------------|
| II. TÍNH TOÁN | | | | |
| Áp suất đầu vào của PSV | P ₁ | 715.0 | kPag | |
| | | 106.4 | psig | |
| Áp suất đầu ra của PSV (Áp suất hút của bơm) | P ₂ | 65 | kPag | |
| | | 21.7 | psig | |
| % áp suất đầu ra so với áp suất cài đặt của PSV | - | 10 | % | |
| Hệ số xả của PSV | K _d | 0.65 | - | Đối với lỏng |
| Hệ số hiệu chỉnh cho Rupture Disc | K _c | 1 | - | |
| Hệ số hiệu chỉnh cho áp suất đầu ra của PSV | K _w | 1 | - | |
| Diện tích Orifice yêu cầu | A _R | 1.81 | inch ² | |
| Hệ số Reynolds | Re | 4059 | - | |
| Hệ số hiệu chỉnh cho độ nhớt | K _v | 1 | - | |

| | | | | |
|---|---------------------|--------------|-------------------|--------------|
| III. KẾT QUẢ | | | | |
| Diện tích Orifice hiệu chỉnh theo độ nhớt | A _{corr} | 1.84 | inch ² | Theo API 526 |
| Diện tích Orifice tiêu chuẩn lựa chọn | A _{select} | 2.853 | inch ² | |
| Ký hiệu Orifice | - | L | - | |
| Kích thước Orifice | - | 3L4 | - | |

Table 38—Spring-loaded Pressure-relief Valves “L” Orifice^f (Effective Orifice Area = 2.853 in.²) (USC)

| Materials ^b | Valve Size | ASME Flange Class | | Maximum Inlet Flange (Set) Pressure Limit ^a (psig) | | | | | | Outlet Pressure Limit ^a (psig) | | Center-to-face Dimensions (in.) | |
|--|----------------------------------|-------------------|--------|--|------------------------|------------------------|---------|---------|----------|--|--------------------------------------|------------------------------------|-------------------------------|
| | | | | Conventional and Balanced Bellows Valves | | | | | | Flange Rating Limit ^a | Bellows Rating Limit ^a | Inlet | Outlet |
| Body/Bonnet | Inlet by Orifice by Outlet | Inlet | Outlet | -450 °F to -76 °F | -75 °F to -21 °F | -20 °F to 100 °F | 450 °F | 800 °F | 1,000 °F | | | | |
| Temperature Range Inclusive -20 °F to 800 °F | | | | | | | | | | | | | |
| Carbon steel | 3L4 | 150 | 150 | | | 285 | 185 | 80 | | 285 | 100 | 6 ¹ / ₈ | 6 ¹ / ₂ |
| | 3L4 ^c | 300 | 150 | | | (285) | (285) | (285) | | 285 | 100 | 6 ¹ / ₈ | 6 ¹ / ₂ |
| | 4L6 | 300 | 150 | | | 740 | 620 | 410 | | 285 | 170 | 7 ¹ / ₁₆ | 7 ¹ / ₈ |
| | 4L6 | 600 | 150 | | | (1,000) | (1,000) | 825 | | 285 | 170 | 7 ¹ / ₁₆ | 8 |
| | 4L6 | 900 | 150 | | | (1,500) | (1,500) | 1,235 | | 285 | 170 | 7 ³ / ₄ | 8 ³ / ₄ |
| | 4L6 | 1500 | 150 | | | (1,500) | (1,500) | (1,500) | | 285 | 170 | 7 ³ / ₄ | 8 ³ / ₄ |

TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV

| | | | | | |
|----------------------------|---|--------------------------|----------------|-------------------|----------------|
| Thiết bị | | PSV-0401 & PSV-0402 | | | |
| Lưu chất | | Nước PCCC | | | |
| Mục đích xả/hồi lưu | | Xả/hồi lưu để bảo vệ bơm | | | Trang 3/9 |
| | Thông số | Ký hiệu | Giá trị | Đơn vị | Ghi chú |
| I. THÔNG SỐ ĐẦU VÀO | | | | | |
| | Lưu lượng (Công suất xả) | Q | 340 | m ³ /h | |
| | Nhiệt độ làm việc | T | 77 | °F | |
| | Tỷ trọng | G | 1 | - | |
| | Độ nhớt | μ | 1.002 | cP | |
| | Áp suất cài đặt | P _s | 800.0 | kPag | |
| | Độ quá áp | P _o | 10 | % | |
| | Áp suất đầu ra của PSV (Áp suất hút của bơm) | P _b | 71 | kPag | |
| | Loại PSV | - | Conventional | - | |
| | Lắp đặt Rupture Disc ở đầu vào của PSV | - | Không | - | |
| | Nhiệt độ thiết kế | T _D | 41 | °F | Min |
| | | | 149 | | Max |
| II. TÍNH TOÁN | | | | | |
| | Áp suất đầu vào của PSV | P ₁ | 880.0 | kPag | |
| | | | 127.9 | psig | |
| | Áp suất đầu ra của PSV (Áp suất hút của bơm) | P ₂ | 71 | kPag | |
| | | | 22.5 | psig | |
| | % áp suất đầu ra so với áp suất cài đặt của PSV | - | 9 | % | |
| | Hệ số xả của PSV | K _d | 0.65 | - | Đối với lỏng |
| | Hệ số hiệu chỉnh cho Rupture Disc | K _c | 1 | - | |
| | Hệ số hiệu chỉnh cho áp suất đầu ra của PSV | K _w | 1 | - | |
| | Diện tích Orifice yêu cầu | A _R | 5.60 | inch ² | |
| | Hệ số Reynolds | Re | 1657195 | - | |
| | Hệ số hiệu chỉnh cho độ nhớt | K _v | 1 | - | |
| III. KẾT QUẢ | | | | | |
| | Diện tích Orifice hiệu chỉnh theo độ nhớt | A _{corr} | 5.60 | inch ² | Theo API 526 |
| | Diện tích Orifice tiêu chuẩn lựa chọn | A _{select} | 6.38 | inch ² | |
| | Ký hiệu Orifice | - | P | - | |
| | Kích thước Orifice | - | 4P6 | - | |

Table 13—Spring-loaded Pressure-relief Valves “P” Orifice ^f (Effective Orifice Area = 4,116 mm²) (SI)

| Materials ^d | Valve Size | ASME Flange Class | | Maximum Inlet Flange (Set) Pressure Limit ^a [kPa (gauge)] | | | | | | Outlet Pressure Limit ^a [kPa (gauge)] | | Center-to-face Dimensions (mm) | |
|--|------------------|-------------------|-----|---|------------------------|-----------------------|-----------------------|------------------------|------------------------|---|--------------------------------------|-----------------------------------|--------|
| | | | | Conventional and Balanced Bellows Valves | | | | | | Flange Rating Limit ^a | Bellows Rating Limit ^a | Inlet | Outlet |
| | | | | -268 °C to -60 °C | -59 °C to -30 °C | -29 °C to 38 °C | 39 °C to 232 °C | 233 °C to 427 °C | 428 °C to 538 °C | | | | |
| Temperature Range Inclusive -29 °C to 427 °C | | | | | | | | | | | | | |
| Carbon steel | 4P6 | 150 | 150 | | | 1,965 | 1,275 | 550 | | 1,965 | 550 | 181 | 229 |
| | 4P6 ^c | 300 | 150 | | | (1,965) | (1,965) | (1,965) | | 1,965 | 550 | 181 | 229 |
| | 4P6 | 300 | 150 | | | (3,620) | (3,620) | 2,825 | | 1,965 | 1,035 | 225 | 254 |
| | 4P6 | 600 | 150 | | | (6,895) | (6,895) | 5,690 | | 1,965 | 1,035 | 225 | 254 |
| | 4P6 | 900 | 150 | | | (6,895) | (6,895) | (6,895) | | 1,965 | 1,035 | 225 | 254 |

TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV

| | | | | | |
|----------------------------|---|--------------------------|----------------|-------------------|----------------|
| Thiết bị | | PSV-0403 & PSV-0404 | | | |
| Lưu chất | | Dung dịch bột PCCC | | | |
| Mục đích xả/hồi lưu | | Xả/hồi lưu để bảo vệ bơm | | | Trang 4/9 |
| | Thông số | Ký hiệu | Giá trị | Đơn vị | Ghi chú |
| I. THÔNG SỐ ĐẦU VÀO | | | | | |
| | Lưu lượng (Công suất xả) | Q | 180 | m ³ /h | |
| | Nhiệt độ làm việc | T | 77 | °F | |
| | Tỷ trọng | G | 1.08 | - | |
| | Độ nhớt | μ | 0.890 | cP | |
| | Áp suất cài đặt | P _s | 850.0 | kPag | |
| | Độ quá áp | P _o | 10 | % | |
| | Áp suất đầu ra của PSV (Áp suất hút của bơm) | P _b | 71 | kPag | |
| | Loại PSV | - | Conventional | - | |
| | Lắp đặt Rupture Disc ở đầu vào của PSV | - | Không | - | |
| | Nhiệt độ thiết kế | T _D | 41 | °F | Min |
| | | | 149 | | Max |
| II. TÍNH TOÁN | | | | | |
| | Áp suất đầu vào của PSV | P ₁ | 935.0 | kPag | |
| | | | 135.1 | psig | |
| | Áp suất đầu ra của PSV (Áp suất hút của bơm) | P ₂ | 71 | kPag | |
| | | | 22.5 | psig | |
| | % áp suất đầu ra so với áp suất cài đặt của PSV | - | 8 | % | |
| | Hệ số xả của PSV | K _d | 0.65 | - | Đối với lỏng |
| | Hệ số hiệu chỉnh cho Rupture Disc | K _c | 1 | - | |
| | Hệ số hiệu chỉnh cho áp suất đầu ra của PSV | K _w | 1 | - | |
| | Diện tích Orifice yêu cầu | A _R | 2.98 | inch ² | |
| | Hệ số Reynolds | Re | 1420129 | - | |
| | Hệ số hiệu chỉnh cho độ nhớt | K _v | 1 | - | |
| III. KẾT QUẢ | | | | | |
| | Diện tích Orifice hiệu chỉnh theo độ nhớt | A _{corr} | 2.98 | inch ² | Theo API 526 |
| | Diện tích Orifice tiêu chuẩn lựa chọn | A _{select} | 3.6 | inch ² | |
| | Ký hiệu Orifice | - | M | - | |
| | Kích thước Orifice | - | 4M6 | - | |

Table 11—Spring-loaded Pressure-relief Valves “M” Orifice ^f (Effective Orifice Area = 2,323 mm²) (SI)



| Materials ^b | Valve Size | ASME Flange Class | | Maximum Inlet Flange (Set) Pressure Limit ^a [kPa (gauge)] | | | | | | Outlet Pressure Limit ^a [kPa (gauge)] | | Center-to-face Dimensions (mm) | |
|--|------------------|-------------------|-----|---|----------------------------------|---------|---------|-------------------------|------------------------|---|--------------------------------------|-----------------------------------|-----|
| | | | | Conventional and Balanced Bellows Valves | | | | | | Flange Rating Limit ^a | Bellows Rating Limit ^a | | |
| | | | | Body/Bonnet | Inlet by Orifice by Outlet | Inlet | Outlet | -268 °C to -60 °C | -59 °C to -30 °C | | | | |
| Temperature Range Inclusive -29 °C to 427 °C | | | | | | | | | | | | | |
| Carbon steel | 4M6 | 150 | 150 | | | 1,965 | 1,275 | 550 | | 1,965 | 550 | 178 | 184 |
| | 4M6 ^c | 300 | 150 | | | (1,965) | (1,965) | (1,965) | | 1,965 | 550 | 178 | 184 |
| | 4M6 | 300 | 150 | | | 5,100 | 4,275 | 2,825 | | 1,965 | 1,105 | 178 | 184 |
| | 4M6 | 600 | 150 | | | (7,585) | (7,585) | 5,690 | | 1,965 | 1,105 | 178 | 203 |
| | 4M6 | 900 | 150 | | | (7,585) | (7,585) | (7,585) | | 1,965 | 1,105 | 197 | 222 |

TÍNH TOÁN VAN HỒI LƯU CỦA BƠM - PSV

| | | | | | |
|----------------------------|---|--------------------------|----------------|-------------------|----------------|
| Thiết bị | | PSV-0405 | | | |
| Lưu chất | | NƯỚC PCCC | | | |
| Mục đích xả/hồi lưu | | Xả/hồi lưu để bảo vệ bơm | | | Trang 4/9 |
| | Thông số | Ký hiệu | Giá trị | Đơn vị | Ghi chú |
| I. THÔNG SỐ ĐẦU VÀO | | | | | |
| | Lưu lượng (Công suất xả) | Q | 10 | m ³ /h | |
| | Nhiệt độ làm việc | T | 77 | °F | |
| | Tỷ trọng | G | 1 | - | |
| | Độ nhớt | μ | 1.002 | cP | |
| | Áp suất cài đặt | P _s | 1060.0 | kPag | |
| | Độ quá áp | P _o | 10 | % | |
| | Áp suất đầu ra của PSV (Áp suất hút của bơm) | P _b | 71 | kPag | Min |
| | Loại PSV | - | Conventional | - | |
| | Lắp đặt Rupture Disc ở đầu vào của PSV | - | Không | - | |
| | Nhiệt độ thiết kế | T _D | 41 | °F | Min |
| | | | 149 | | Max |
| II. TÍNH TOÁN | | | | | |
| | Áp suất đầu vào của PSV | P ₁ | 1166.0 | kPag | |
| | | | 165.2 | psig | |
| | Áp suất đầu ra của PSV (Áp suất hút của bơm) | P ₂ | 71 | kPag | |
| | | | 22.5 | psig | |
| | % áp suất đầu ra so với áp suất cài đặt của PSV | - | 7 | % | |
| | Hệ số xả của PSV | K _d | 0.65 | - | Đối với lỏng |
| | Hệ số hiệu chỉnh cho Rupture Disc | K _c | 1 | - | |
| | Hệ số hiệu chỉnh cho áp suất đầu ra của PSV | K _w | 1 | - | |
| | Diện tích Orifice yêu cầu | A _R | 0.14 | inch ² | |
| | Hệ số Reynolds | R _e | 278085 | - | |
| | Hệ số hiệu chỉnh cho độ nhớt | K _v | 1 | - | |
| III. KẾT QUẢ | | | | | |
| | Diện tích Orifice hiệu chỉnh theo độ nhớt | A _{corr} | 0.14 | inch ² | Theo API 526 |
| | Diện tích Orifice tiêu chuẩn lựa chọn | A _{select} | 0.196 | inch ² | |
| | Ký hiệu Orifice | - | E | - | |
| | Kích thước Orifice | - | 1E2 | - | |

Table 4—Spring-loaded Pressure-relief Valves “E” Orifice ^f (Effective Orifice Area = 126 mm²) (SI)

| Materials ^b | Valve Size | ASME Flange Class | | Maximum Inlet Flange (Set) Pressure Limit ^a [kPa (gauge)] | | | | | | Outlet Pressure Limit ^a [kPa (gauge)] | | Center-to-face Dimensions (mm) | |
|--|------------------|-------------------|-----|---|------------------------|-----------------------|-----------------------|------------------------|------------------------|---|--------------------------------------|-----------------------------------|--------|
| | | | | Conventional and Balanced Bellows Valves | | | | | | Flange Rating Limit ^a | Bellows Rating Limit ^a | Inlet | Outlet |
| | | | | -268 °C to -60 °C | -59 °C to -30 °C | -29 °C to 38 °C | 39 °C to 232 °C | 233 °C to 427 °C | 428 °C to 538 °C | | | | |
| Temperature Range Inclusive -29 °C to 427 °C | | | | | | | | | | | | | |
| Carbon steel | 1E2 | 150 | 150 | | | 1,965 | 1,275 | 550 | | 1,965 | 1,585 | 105 | 114 |
| | 1E2 ^c | 300 | 150 | | | (1,965) | (1,965) | (1,965) | | 1,965 | 1,585 | 105 | 114 |
| | 1E2 | 300 | 150 | | | 5,100 | 4,275 | 2,825 | | 1,965 | 1,585 | 105 | 114 |
| | 1E2 | 600 | 150 | | | 10,205 | 8,515 | 5,690 | | 1,965 | 1,585 | 105 | 114 |
| | 1½E2 | 900 | 300 | | | 15,305 | 12,790 | 8,515 | | (4,135) | 3,445 | 105 | 140 |
| | 1½E2 | 1500 | 300 | | | 25,545 | 21,305 | 14,170 | | (4,135) | 3,445 | 105 | 140 |
| | 1½E3 | 2500 | 300 | | | (41,370) | 35,510 | 23,650 | | 5,100 | 3,445 | 140 | 178 |

| | | |
|---|---|--|
|  | <p align="center">EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG</p> |  |
| <p align="center">TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES</p> | | <p>Tài liệu số: PETEC-DD-TRD-016</p> |
| | | <p>Phiên bản số: B</p> |

**ATTACHMENT #3
TECHNICAL BID PROPOSAL**

- *Att #3.1 Technical Bid Requirement forms*
- *Att #3.2 Technical Bid forms*
- *Att #3.3 Technical Bid Clarification form*



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1101

TRD no. TRD-016

Rev A

Date: 3-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|----------------------------------|-----------------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| | | | | | <i>(Note 1)</i> | <i>(Note 2)</i> | <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| 1 Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | DO | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @ Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1101

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1101

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. | OPTION SCOPE | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. | INSPECTION, TESTING AND CERTIFICATE | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1201

TRD no. TRD-016

Rev A

Date: 3-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|----------------------------------|-----------------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| | | | | | <i>(Note 1)</i> | <i>(Note 2)</i> | <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| 1 Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1201

TRD no. TRD-016
 Rev A
 Date: 3-Nov-25

NOTES:
 VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1201

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. | OPTION SCOPE | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. | INSPECTION, TESTING AND CERTIFICATE | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-1301-1401

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|----------------------------------|-----------------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| | | | | | <i>(Note 1)</i> | <i>(Note 2)</i> | <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| 1 Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @ Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-1301-1401

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-1301-1401

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. OPTION SCOPE | | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. INSPECTION, TESTING AND CERTIFICATE | | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1501

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:
VTA - Vendor to Advise VTC - Vendor to Confirm
1 - The bidder must provide all proposed parameters.
2 - The other unit may be used by the bidder.
3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|----------------------------------|-----------------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| | | | | | <i>(Note 1)</i> | <i>(Note 2)</i> | <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| 1 Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1501

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-1501

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. OPTION SCOPE | | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. INSPECTION, TESTING AND CERTIFICATE | | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-0401-0402

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|----------------------------------|-----------------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| | | | | | <i>(Note 1)</i> | <i>(Note 2)</i> | <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| 1 Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-0401-0402

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-0401-0402

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:

- VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. | OPTION SCOPE | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. | INSPECTION, TESTING AND CERTIFICATE | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-0403-0404

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:
VTA - Vendor to Advise VTC - Vendor to Confirm
1 - The bidder must provide all proposed parameters.
2 - The other unit may be used by the bidder.
3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|----------------------------------|-----------------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| | | | | | <i>(Note 1)</i> | <i>(Note 2)</i> | <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| 1 Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-0403-0404

TRD no. **TRD-016**
 Rev **A**
 Date: **3-Nov-25**

NOTES:
 VTA - Vendor to Advise VTC - Vendor to Confirm
 1 - The bidder must provide all proposed parameters.
 2 - The other unit may be used by the bidder.
 3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|---|--------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 Orifice Sizing & Selection | | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 Valve Design | | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 Valve Material | | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 Option | | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 PURCHASE | | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG
TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVES - PSV-0403-0404

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 3-Nov-25 |

NOTES:
VTA - Vendor to Advise VTC - Vendor to Confirm
1 - The bidder must provide all proposed parameters.
2 - The other unit may be used by the bidder.
3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. OPTION SCOPE | | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. INSPECTION, TESTING AND CERTIFICATE | | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-0405

TRD no. TRD-016

Rev A

Date: 3-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|---|-------------------------|--|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation <i>(Note 1)</i> | Unit <i>(Note 2)</i> | Compliance (Yes/ No) <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| I Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-0405

TRD no. TRD-016

Rev A

Date: 3-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-0405

TRD no. TRD-016

Rev A

Date: 3-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. | OPTION SCOPE | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. | INSPECTION, TESTING AND CERTIFICATE | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3301

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|---|-------------------------|--|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation <i>(Note 1)</i> | Unit <i>(Note 2)</i> | Compliance (Yes/ No) <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| I Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3301

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3301

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. OPTION SCOPE | | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. INSPECTION, TESTING AND CERTIFICATE | | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3401

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|---|-------------------------|--|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation <i>(Note 1)</i> | Unit <i>(Note 2)</i> | Compliance (Yes/ No) <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| I Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3401

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3401

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. | OPTION SCOPE | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. | INSPECTION, TESTING AND CERTIFICATE | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3501

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 4-Nov-25 |

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|---|-------------------------|--|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation <i>(Note 1)</i> | Unit <i>(Note 2)</i> | Compliance (Yes/ No) <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| I Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3501

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3501

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. OPTION SCOPE | | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. INSPECTION, TESTING AND CERTIFICATE | | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3601

| | |
|---------|----------|
| TRD no. | TRD-016 |
| Rev | A |
| Date: | 4-Nov-25 |

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|--|---|------------|--------------------------------|----------|---|-------------------------|--|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation <i>(Note 1)</i> | Unit <i>(Note 2)</i> | Compliance (Yes/ No) <i>(Note 3)</i> | |
| I. QUOTATION DETAILS | | | | | | | | |
| 1 | Quotation Ref No | | VTA | | Bidder to specify | | | |
| 2 | Quotation revision | | VTA | | Bidder to specify | | | |
| 3 | Quotation date | | VTA | | Bidder to specify | | | |
| II. GENERAL REQUIREMENT | | | | | | | | |
| 1 | Design life time | TRD-016 | 20 | year | Bidder to specify | year | | |
| 2 | Design code | TRD-016 | ASME VIII/ XIII-UV/ ISO 4126-7 | | Bidder to specify | | | |
| 3 | Origin | TRD-016 | EU/G7 | | Bidder to specify | | | |
| 4 | Year of manufacture | TRD-016 | 2025 or later | | Bidder to specify | | | |
| 5 | Guarantee and warranty | TRD-016 | 24 | months | Bidder to specify | months | | |
| 6 | SS316 nameplates/tags | TRD-016 | Required | | Bidder to specify | | | |
| 7 | Surface preparation and painting | TRD-016 | Required | | Bidder to specify | | | |
| III. SCOPE OF SUPPLY (Completed set) | | | | | | | | |
| 1 | Completed set for Pressure Safety Valve | TRD-016 | 1 | Lot | Bidder to confirm | Lot | | |
| IV. TECHNICAL SPECIFICATION DESCRIPTION | | | | | | | | |
| I Process Condition | | | | | | | | |
| 1.1 | Fluid | Datasheets | | | Bidder to specify | | | |
| 1.2 | State | Datasheets | | | Bidder to specify | | | |
| 1.3 | Molecular Weight | Datasheets | | lb/lbmol | Bidder to specify | lb/lbmol | | |
| 1.4 | Compressibility Factor, Z | Datasheets | | | Bidder to specify | | | |
| 1.5 | Cp/Cv | Datasheets | | | Bidder to specify | | | |
| 1.6 | Latent Heat | Datasheets | | kJ/kg | Bidder to specify | kJ/kg | | |
| 1.7 | Required Capacity | Datasheets | | kg/h | Bidder to specify | kg/h | | |
| 1.8 | Operating Pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.9 | Operating Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.1 | Set pressure | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.11 | % Over Pressure | Datasheets | | % | Bidder to specify | % | | |
| 1.12 | Relieving Temperature | Datasheets | | degC | Bidder to specify | degC | | |
| 1.13 | Density @Relieving Temperature | Datasheets | | kg/m3 | Bidder to specify | kg/m3 | | |
| 1.14 | Viscosity @ Relieving Temperature | Datasheets | | cP | Bidder to specify | cP | | |
| 1.15 | Superimposed Constant | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.16 | Superimposed Variable (min / max) | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.17 | Built-up | Datasheets | | Barg | Bidder to specify | Barg | | |
| 1.18 | Total Back pressure | Datasheets | | kPag | Bidder to specify | kPag | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3601

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"

| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|---------------------------------------|------------|-------------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| 3 | Orifice Sizing & Selection | | | | | | | |
| 3.1 | Calculated Orifice Area | | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.2 | Selected Orifice Area | Datasheets | VTA | cm2 | Bidder to specify | cm2 | | |
| 3.3 | Orifice Designation | | VTA | | Bidder to specify | | | |
| 3.4 | Rated flow capacity | | VTA | kg/h | Bidder to specify | kg/h | | |
| 4 | Valve Design | | | | | | | |
| 4.1 | Calculation Code | | API 520/521 | - | Bidder to specify | - | | |
| 4.2 | Basis of Selection | | Block Discharge | - | Bidder to specify | - | | |
| 4.3 | Nozzle Type | | Full Nozzle & Full Lift | - | Bidder to specify | - | | |
| 4.4 | Bonnet type | | Closed | - | Bidder to specify | - | | |
| 4.5 | Design Type | | VTA | - | Bidder to specify | - | | |
| 4.6 | PSV Inlet & Outlet Size | | VTA | - | Bidder to specify | - | | |
| 4.7 | Inlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 4.8 | Outlet Rating & Type of Facing | | VTA | - | Bidder to specify | - | | |
| 5 | Valve Material | | | | | | | |
| 5.1 | Body & Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.2 | Bonnet | | VTA | - | Bidder to specify | - | | |
| 5.3 | Cap | | VTA | - | Bidder to specify | - | | |
| 5.4 | Nozzle | | VTA | - | Bidder to specify | - | | |
| 5.5 | Disc | | VTA | - | Bidder to specify | - | | |
| 5.6 | Spring | | VTA | - | Bidder to specify | - | | |
| 5.7 | Bellows | | VTA | - | Bidder to specify | - | | |
| 5.8 | Guide | | VTA | - | Bidder to specify | - | | |
| 6 | Option | | | | | | | |
| 6.1 | Cap | | Bolted | - | Bidder to specify | - | | |
| 6.2 | Lever | | Packed | - | Bidder to specify | - | | |
| 6.3 | Test Gag | | NO | - | Bidder to specify | - | | |
| 7 | PURCHASE | | | | | | | |
| 7.1 | Manufacturer | | VTA | - | Bidder to specify | - | | |
| 7.2 | Model No. | | VTA | - | Bidder to specify | - | | |



EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG

TECHNICAL BID REQUIREMENT FOR PRESSURE SAFETY VALVE - PSV-3601

TRD no. TRD-016

Rev A

Date: 4-Nov-25

NOTES:

VTA - Vendor to Advise VTC - Vendor to Confirm

1 - The bidder must provide all proposed parameters.

2 - The other unit may be used by the bidder.

3 - Bidder to specify "YES" or "NO"



| GENERAL REQUIREMENTS | | | | | BIDDER NAME | | | REMARK |
|----------------------|--|-----------|--------------------|------|----------------------------------|------|----------------------|--------|
| Item | Description | Reference | Requirements | Unit | Bidder Proposal/ or Confirmation | Unit | Compliance (Yes/ No) | |
| V. | OPTION SCOPE | | | | | | | |
| 1 | Recommended Spare parts for Commissioning / Start-up | | VTA | - | Bidder to specify | - | | |
| 2 | List Spare Parts for 2-years Operation | | VTA | - | Bidder to specify | - | | |
| VI. | INSPECTION, TESTING AND CERTIFICATE | | | | | | | |
| 1 | Material certificates | | EN 10204, Type 3.1 | - | Bidder to specify | - | | |
| 2 | Test Reports | | | - | Bidder to specify | - | | |
| 2.1 | - Hydrostatic Test | | Required | - | Bidder to specify | - | | |
| 2.2 | - Seat leak test | | Required | - | Bidder to specify | - | | |
| 2.5 | - Others Testing | | VTA | - | Bidder to specify | - | | |

Package: Pressure Safety Valves
 Tag No.:
 Bidder Name:
 Bidder Signature:

TBC No.:
 Date of Issued:
 Date of Response:

Note:
 BIDDER shall CONFIRM COMPLIANCE to all requirements in these Technical Bid Clarifications (TBC). If BIDDER is unable to meet any requirements, BIDDER shall provide sufficient reasoning for NOT COMPLYING to the requirements. BIDDER may provide COST or SCHEDULE IMPACT if any for meeting requirements (BIDDER to furnish additional details wherever required). BIDDER shall NOT use replies like "O.K.", "FOLLOW", etc.
 Where the cost impact is involved, the price information shall be submitted after all clarifications closed and upon receipt of Buyer's request.



| ITEM NO. | Classify | Title | TECHNICAL QUERY_M | BIDDER'S CONFIRMATION / CLARIFICATION | COST IMPACT (YES/NO) | SCHEDULE IMPACT (YES/NO) | STATUS (OPEN/CLOSED) |
|---|----------|-------|-------------------|---------------------------------------|----------------------|--------------------------|----------------------|
| GE- GENERAL | | | | | | | |
| G001 | | | | | | | |
| G002 | | | | | | | |
| PRO - PROCESS | | | | | | | |
| PRO1 | | | | | | | |
| PRO2 | | | | | | | |
| PRO3 | | | | | | | |
| PRO4 | | | | | | | |
| PRO5 | | | | | | | |
| IN - INSTRUMENT | | | | | | | |
| INS000 | | | | | | | |
| INS001 | | | | | | | |
| INS002 | | | | | | | |
| INS003 | | | | | | | |
| INS004 | | | | | | | |
| INS005 | | | | | | | |
| PP - PIPING & LAYOUT | | | | | | | |
| PP1 | | | | | | | |
| PP2 | | | | | | | |
| PP3 | | | | | | | |
| PP4 | | | | | | | |
| PP5 | | | | | | | |
| ELE - ELECTRICAL | | | | | | | |
| ELE1 | | | | | | | |
| ELE2 | | | | | | | |
| STR - STRUCTURE | | | | | | | |
| STR1 | | | | | | | |
| STR2 | | | | | | | |
| PRE - PRECOMMISSIONING AND COMMISSIONING | | | | | | | |
| PRE1 | | | | | | | |
| PRE2 | | | | | | | |
| QC - QUALITY CONTROL | | | | | | | |
| QC1 | | | | | | | |
| QC2 | | | | | | | |
| QC3 | | | | | | | |

| | | |
|---|---|--|
|  | <p align="center">EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG</p> |  |
| <p align="center">TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES</p> | | <p>Tài liệu số: PETEC-DD-TRD-016</p> |
| | | <p>Phiên bản số: B</p> |

**ATTACHMENT #4
VENDOR DATA DOCUMENTS LIST**

VENDOR DATA DOCUMENTS LIST (VDRL)

| No. | Description | With Bid | Final | Remark |
|-----|--|----------|-------|---|
| 1 | Company Profile Brochure | x | | |
| 2 | Vendor Data Index & Schedule | x | | |
| 3 | QA/QC Plan (Quality Assurance Plan) | x | | |
| 4 | Product Catalog / Data Sheet | x | | |
| 5 | General Arrangement & Nameplate Drawings | x | | |
| 6 | Bill of Material | x | | |
| 7 | Inspection & Test Plan (ITP) | | x | |
| 8 | Test Procedures & FAT Reports | | x | |
| 9 | Material Mill Certificates (MTC) | | x | follow EN10204, Type 3.1 |
| 10 | Certificate of Conformity / Quality / Origin | | x | |
| 11 | Third-party Release Note | | x | The Verification & Certification of a local third party for PSV as per Decree No. as 36/2019/TT-BLĐTBXH and other related documents/regulations |
| 12 | Installation, Operation & Maintenance Manual | | x | |
| 13 | Preservation & Packing Procedures | | x | |
| 14 | Recommended Spare Parts List | | x | |
| 15 | Calibration / Painting / WPS-PQR (as applicable) | | x | |
| 16 | Packing List, Fumigation, Insurance Certificates | | x | |
| 17 | Commercial Invoice, Bill of Lading, Import Declaration | | x | |
| 18 | As-built Documentation | | x | |

| | | |
|---|---|--|
|  | <p align="center">EXPANSION OF 40,000M³ STORAGE CAPACITY AT PETEC HAI PHONG</p> |  |
| <p align="center">TECHNICAL REQUISITION FOR PRESSURE SAFETY VALVES</p> | | <p>Tài liệu số: PETEC-DD-TRD-016</p> |
| | | <p>Phiên bản số: B</p> |

**ATTACHMENT #5
PROJECT SCHEDULE**



DỰ ÁN MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG DẦU PETEC HẢI PHÒNG

Phụ lục 3 - Tiến Độ Thực Hiện



| Activity ID | Activity Name | Original Duration | Start | Finish | 2025 | | | | | | | | | | | | 2026 | | | | | | | | | | | | 2027 |
|---|---|-------------------|------------|-----------|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|-----|-----|--|--|--|--|------|
| | | | | | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Jan | | | | | |
| MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG DẦU PETEC HẢI PHÒNG - Sub | | | | | 24-Jul-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| CÁC MỐC DỰ ÁN CHÍNH | | | | | 24-Jul-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY0001 | Ngày ký hợp đồng | 0d | 12-Aug-25* | | ◆ Ngày ký hợp đồng | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY0005 | Thẩm định hồ sơ thiết kế của Bộ Công thương (*) | 0d | | 18-Sep-25 | ◆ Thẩm định hồ sơ thiết kế của Bộ Công thương (*) | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY0010 | Thẩm duyệt thiết kế PCCC (*) | 30d | 24-Aug-25 | 22-Sep-25 | 24-Aug-25 22-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY0020 | Xin phép xây dựng (*) | 30d | 01-Oct-25 | 30-Oct-25 | 01-Oct-25 30-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY1010 | ENG - Công tác thiết kế | 60d | 12-Aug-25 | 10-Oct-25 | 12-Aug-25 10-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY1020 | PRO - Công tác mua sắm | 180d | 30-Aug-25 | 25-Feb-26 | 30-Aug-25 25-Feb-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY1025 | HO - Bàn giao mặt bằng (**) | 0d | | 27-Aug-25 | ◆ HO - Bàn giao mặt bằng (**) | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY1050 | CON - Công tác xây lắp | 285d | 11-Sep-25 | 22-Jun-26 | 11-Sep-25 22-Jun-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY1055 | MC - Hoàn thành cơ khí | 0d | | 22-Jun-26 | ◆ MC - Hoàn thành cơ khí | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY1060 | COM - Nghiệp thu bàn giao đưa vào sử dụng | 74d | 12-May-26 | 24-Jul-26 | 12-May-26 24-Jul-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.KEY1070 | Nghiệm thu hoàn công Nhà Nước (*) | 0d | | 28-Aug-26 | ◆ Nghiệm thu hoàn công Nhà Nước (*) | | | | | | | | | | | | | | | | | | | | | | | | |
| THIẾT KẾ | | | | | 10-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| CÔNG TÁC CHUNG | | | | | 18-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1070 | ENG - Danh mục tài liệu thiết kế (EMDR) | 7d | 12-Aug-25 | 18-Aug-25 | 12-Aug-25 18-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| THIẾT KẾ CHI TIẾT | | | | | 10-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| THIẾT KẾ CỌC | | | | | 09-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1080 | Tính toán và thiết kế cọc thử | 10d | 12-Aug-25 | 21-Aug-25 | 12-Aug-25 21-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1210 | Cập nhật thiết kế cọc đại trà | 3d | 02-Oct-25 | 04-Oct-25 | 02-Oct-25 04-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1220 | Cập nhật MTO cho cọc đại trà | 5d | 05-Oct-25 | 09-Oct-25 | 05-Oct-25 09-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| CSA | | | | | 10-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1000 | Chuẩn bị tài liệu kỹ thuật | 20d | 12-Aug-25 | 31-Aug-25 | 12-Aug-25 31-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1150 | Thiết kế chi tiết | 30d | 01-Sep-25 | 30-Sep-25 | 01-Sep-25 30-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1230 | Ban hành TRD cho công tác lựa chọn Nhà thầu | 10d | 01-Oct-25 | 10-Oct-25 | 01-Oct-25 10-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| CÔNG NGHỆ | | | | | 30-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1010 | Chuẩn bị tài liệu kỹ thuật | 20d | 12-Aug-25 | 31-Aug-25 | 12-Aug-25 31-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1160 | Thiết kế chi tiết | 30d | 01-Sep-25 | 30-Sep-25 | 01-Sep-25 30-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| ĐƯỜNG ống | | | | | 10-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1020 | Chuẩn bị tài liệu kỹ thuật | 10d | 12-Aug-25 | 21-Aug-25 | 12-Aug-25 21-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1100 | Thiết kế chi tiết | 15d | 22-Aug-25 | 05-Sep-25 | 22-Aug-25 05-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1170 | Phát hành MTO cho công tác mua sắm | 5d | 06-Sep-25 | 10-Sep-25 | 06-Sep-25 10-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| THIẾT BỊ | | | | | 14-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1030 | Chuẩn bị tài liệu kỹ thuật | 10d | 12-Aug-25 | 21-Aug-25 | 12-Aug-25 21-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1110 | Thiết kế chi tiết | 20d | 22-Aug-25 | 10-Sep-25 | 22-Aug-25 10-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1200 | Phát hành MTO cho công tác mua sắm | 4d | 11-Sep-25 | 14-Sep-25 | 11-Sep-25 14-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| BỒN | | | | | 29-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1040 | Chuẩn bị tài liệu kỹ thuật | 5d | 12-Aug-25 | 16-Aug-25 | 12-Aug-25 16-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1090 | Thiết kế chi tiết | 10d | 17-Aug-25 | 26-Aug-25 | 17-Aug-25 26-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.ENG.1140 | Phát hành MTO cho công tác mua sắm | 3d | 27-Aug-25 | 29-Aug-25 | 27-Aug-25 29-Aug-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| ĐIỆN | | | | | 10-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |

■ Critical Path ◆ Milestone
■ Actual Work ◀ Summary
■ Remaining Work
■ Critical Remaining Work

Page 1 of 12

(*) Thời gian thực hiện các công việc này không nằm trong thời gian thực hiện hợp đồng, nhưng không quá thời gian theo quy định.

(**) Đây là ngày bàn giao mặt bằng dự kiến, căn cứ vào ngày bàn giao thực tế của CĐT Nhà thầu sẽ cập nhật lại tiến độ và trình CĐT phê duyệt.

| Date | Revision | Checked | Approved |
|-----------|-------------------|---------|----------|
| 04-May-25 | Issue for Bidding | V.L.T | V.V.V |
| 12-Aug-25 | Issue for PO | V.L.T | V.V.V |



DỰ ÁN MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG DẦU PETEC HẢI PHÒNG

Phụ lục 3 - Tiến Độ Thực Hiện



| Activity ID | Activity Name | Original Duration | Start | Finish | 2025 | | | | | | | | | | | | 2026 | | | | | | | | | | | | 2027 |
|--|--------------------------------|-------------------|-----------|-----------|---------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|-----|-----|--|--|--|--|------|
| | | | | | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Jan | | | | | |
| Cáp cho hệ thống báo cháy | | | | | 13-Dec-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1320 | Ban hành TRD | 7d | 11-Sep-25 | 17-Sep-25 | 11-Sep-25 17-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1580 | Đánh giá TBE | 5d | 18-Sep-25 | 22-Sep-25 | 18-Sep-25 22-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1810 | Đánh giá CBE | 2d | 23-Sep-25 | 24-Sep-25 | 23-Sep-25 24-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2500 | Ngày ký hợp đồng | 2d | 17-Oct-25 | 18-Oct-25 | 17-Oct-25 18-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2610 | Ngày giao hàng đến công trường | 56d | 19-Oct-25 | 13-Dec-25 | 19-Oct-25 13-Dec-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| Hệ thống báo cháy (FA) | | | | | 27-Dec-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1330 | Ban hành TRD | 7d | 11-Sep-25 | 17-Sep-25 | 11-Sep-25 17-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1590 | Đánh giá TBE | 5d | 18-Sep-25 | 22-Sep-25 | 18-Sep-25 22-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1820 | Đánh giá CBE | 2d | 23-Sep-25 | 24-Sep-25 | 23-Sep-25 24-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2510 | Ngày ký hợp đồng | 2d | 17-Oct-25 | 18-Oct-25 | 17-Oct-25 18-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2620 | Ngày giao hàng đến công trường | 70d | 19-Oct-25 | 27-Dec-25 | 19-Oct-25 27-Dec-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| Máy phát điện Diesel | | | | | 10-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1340 | Ban hành TRD | 7d | 11-Sep-25 | 17-Sep-25 | 11-Sep-25 17-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1600 | Đánh giá TBE | 7d | 18-Sep-25 | 24-Sep-25 | 18-Sep-25 24-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1920 | Đánh giá CBE | 2d | 25-Sep-25 | 26-Sep-25 | 25-Sep-25 26-Sep-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2440 | Ngày ký hợp đồng | 2d | 17-Oct-25 | 18-Oct-25 | 17-Oct-25 18-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2630 | Ngày giao hàng đến công trường | 84d | 19-Oct-25 | 10-Jan-26 | 19-Oct-25 10-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| ĐIỀU KHIỂN | | | | | 24-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| Cải hoán hệ thống giám sát DCS/SCADA | | | | | 13-Dec-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1930 | Ban hành TRD | 10d | 25-Sep-25 | 04-Oct-25 | 25-Sep-25 04-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2190 | Đánh giá TBE | 10d | 05-Oct-25 | 14-Oct-25 | 05-Oct-25 14-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2370 | Đánh giá CBE | 2d | 15-Oct-25 | 16-Oct-25 | 15-Oct-25 16-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2520 | Ngày ký hợp đồng | 2d | 17-Oct-25 | 18-Oct-25 | 17-Oct-25 18-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2640 | Ngày giao hàng đến công trường | 56d | 19-Oct-25 | 13-Dec-25 | 19-Oct-25 13-Dec-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| Thiết bị đo mức, bộ hiển thị, đo nhiệt độ bồn | | | | | 24-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1940 | Ban hành TRD | 10d | 25-Sep-25 | 04-Oct-25 | 25-Sep-25 04-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2200 | Đánh giá TBE | 10d | 05-Oct-25 | 14-Oct-25 | 05-Oct-25 14-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2380 | Đánh giá CBE | 2d | 15-Oct-25 | 16-Oct-25 | 15-Oct-25 16-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2530 | Ngày ký hợp đồng | 2d | 17-Oct-25 | 18-Oct-25 | 17-Oct-25 18-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2650 | Ngày giao hàng đến công trường | 98d | 19-Oct-25 | 24-Jan-26 | 19-Oct-25 24-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| Thiết bị đo lường | | | | | 07-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1950 | Ban hành TRD | 7d | 25-Sep-25 | 01-Oct-25 | 25-Sep-25 01-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2120 | Đánh giá TBE | 7d | 02-Oct-25 | 08-Oct-25 | 02-Oct-25 08-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2260 | Đánh giá CBE | 2d | 09-Oct-25 | 10-Oct-25 | 09-Oct-25 10-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2350 | Ngày ký hợp đồng | 2d | 14-Oct-25 | 15-Oct-25 | 14-Oct-25 15-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2390 | Ngày giao hàng đến công trường | 84d | 16-Oct-25 | 07-Jan-26 | 16-Oct-25 07-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| Cáp điều khiển | | | | | 07-Jan-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.1960 | Ban hành TRD | 7d | 25-Sep-25 | 01-Oct-25 | 25-Sep-25 01-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2130 | Đánh giá TBE | 5d | 02-Oct-25 | 06-Oct-25 | 02-Oct-25 06-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRO.2240 | Đánh giá CBE | 2d | 07-Oct-25 | 08-Oct-25 | 07-Oct-25 08-Oct-25 | | | | | | | | | | | | | | | | | | | | | | | | |

■ Critical Path ◆ Milestone
■ Actual Work ▶ Summary
■ Remaining Work
■ Critical Remaining Work

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(*) Thời gian thực hiện các công việc này không nằm trong thời gian thực hiện hợp đồng, nhưng không quá thời gian theo quy định.
 (**) Đây là ngày bán giao mặt bằng dự kiến, căn cứ vào ngày bán giao thực tế của CĐT Nhà thầu sẽ cập nhật lại tiến độ và trình CĐT phê duyệt.

| Date | Revision | Checked | Approved |
|-----------|-------------------|---------|----------|
| 04-May-25 | Issue for Bidding | V.L.T | V.V.V |
| 12-Aug-25 | Issue for PO | V.L.T | V.V.V |



DỰ ÁN MỞ RỘNG SỨC CHỨA 40.000M3 KHO XĂNG DẦU PETEC HẢI PHÒNG

Phụ lục 3 - Tiến Độ Thực Hiện



| Activity ID | Activity Name | Original Duration | Start | Finish | 2025 | | | | | | | | | | | | 2026 | | | | | | | | | | | | 2027 |
|-----------------------------|----------------------------|-------------------|-----------|-----------|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|-----|-----|--|--|--|--|------|
| | | | | | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Jan | | | | | |
| HẠNG MỤC ĐIỀU KHIỂN | | | | | ▼ 26-Jun-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.PRE1130 | Loop test | 5d | 22-Jun-26 | 26-Jun-26 | 22-Jun-26 ■ 26-Jun-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| CHẠY THỬ VÀ BÀN GIAO | | | | | ▶ 24-Jul-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.COM1000 | Chạy thử hệ thống PCC&CC | 7d | 29-May-26 | 04-Jun-26 | 29-May-26 ■ 04-Jun-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.COM1010 | Chạy thử hệ thống PCC&CC | 25d | 30-Jun-26 | 24-Jul-26 | 30-Jun-26 ■ 24-Jul-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.COM1020 | Kiểm tra đảm bảo hiệu suất | 6d | 19-Jul-26 | 24-Jul-26 | 19-Jul-26 ■ 24-Jul-26 | | | | | | | | | | | | | | | | | | | | | | | | |
| PETEC.COM1030 | Kiểm tra độ tin cậy | 6d | 19-Jul-26 | 24-Jul-26 | 19-Jul-26 ■ 24-Jul-26 | | | | | | | | | | | | | | | | | | | | | | | | |

- Critical Path
- Actual Work
- Remaining Work
- Critical Remaining Work
- ◆ Milestone
- ▶ Summary

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(*) Thời gian thực hiện các công việc này không nằm trong thời gian thực hiện hợp đồng, nhưng không quá thời gian theo quy định.
 (**) Đây là ngày bàn giao mặt bằng dự kiến, căn cứ vào ngày bàn giao thực tế của CĐT Nhà thầu sẽ cập nhật lại tiến độ và trình CĐT phê duyệt.

| Date | Revision | Checked | Approved |
|-----------|-------------------|---------|----------|
| 04-May-25 | Issue for Bidding | V.L.T | V.V.V |
| 12-Aug-25 | Issue for PO | V.L.T | V.V.V |